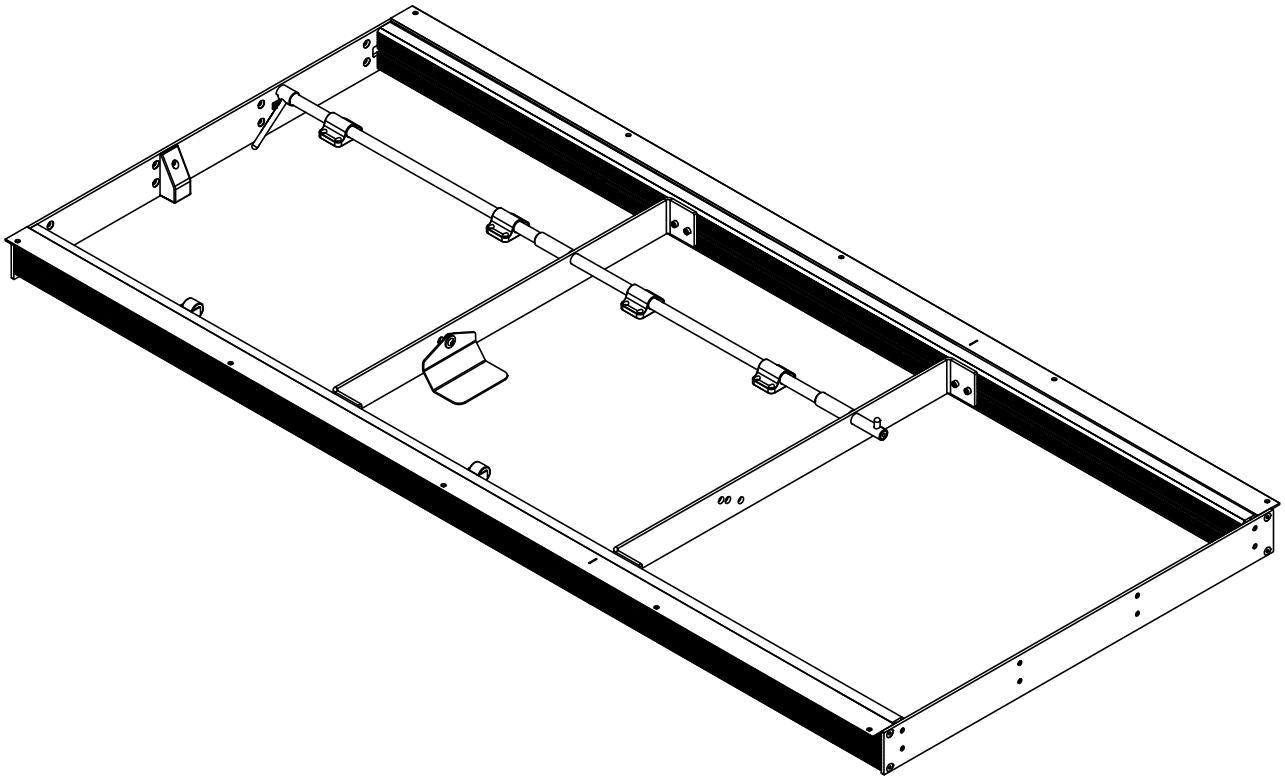
ROLLING OUT



MUVV

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Contacts

+351 255 873 040
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Address

R. da Zona Industrial, 420
4580-565 Lordelo, Paredes · Portugal

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CONTENT

General Safety Warnings	04
Components	06
Technical Information	10
Steps	16
Movement Test	32

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GENERAL SAFETY WARNINGS

SAFETY CONSIDERATIONS

Before you begin installing, using, or maintaining this product, please read these instructions carefully. Improper installation, adjustments, modifications, service, maintenance, or misuse can lead to serious hazards that could cause injury or property damage.

To ensure safe installation and use consult a qualified installer, service agency, or your distributor for help. If modifying the product, the qualified installer or agency must use parts and accessories authorized by the manufacturer. Refer to the specific instructions included with any kits or accessories you purchase.

Always follow all safety codes and regulations. Wear safety glasses, protective clothing, and gloves during installation. Detailed instructions and important warnings are included in the product manual and on labels attached to the unit. Please read these thoroughly and follow all safety precautions.

Furniture assembly requires proper skills for safety. It's recommended that a competent person handle this task. No liability will be accepted for injury or damage caused by furniture that has not been installed or assembled correctly, nor for improper use of the product that may jeopardize its operation and the integrity of the components.

Safety labels use specific words to communicate the level of risk involved. DANGER indicates the presence of an extremely serious hazard which will result in severe personal injury or death. WARNING indicates a potentially hazardous situation, not following this label could result in serious injury or death. CAUTION highlights an unsafe practice that may cause minor injuries or damage to the product or surrounding property.

If you have any questions, please consult the manufacturer.

CAUTION

CUT HAZARD

Sharp sheet metal parts and screws can cause cuts. To avoid injury be aware of sharp edges on the product, especially when handling parts or reaching inside the unit. Wear appropriate clothing, safety glasses, and gloves for protection. We strive to minimize sharp edges, but it's important to take these precautions for your safety.

WARNING

Use a clean, non-rough surface during the assembly process to prevent scratches or any other type of damage to the product.

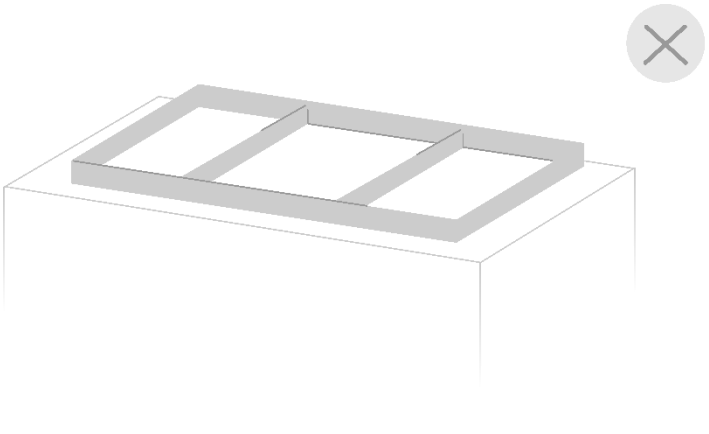
This product is heavy. Use caution when lifting to avoid injury or damage. Consider getting help from another person if necessary. For safe installation choose a stable and level surface to mount the unit. Avoid uneven or rickety tables or slanted surfaces. An unstable installation can cause the unit to fall, potentially resulting in personal injury and property damage.

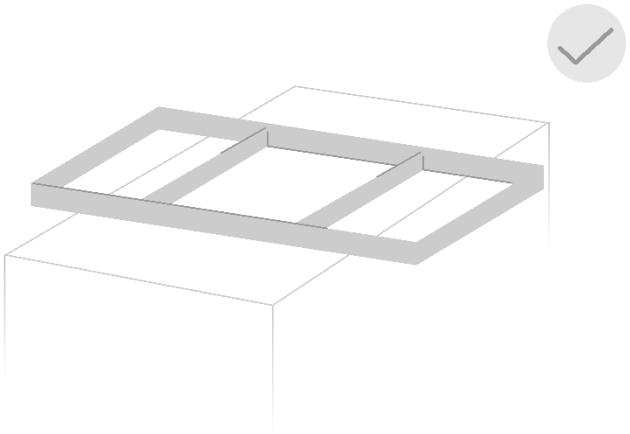
To ensure greater stability and security of the table, we recommend applying glue to all the screws during assembly. This helps prevent the screws from coming loose in situations such as transporting or moving the table. Make sure you use a suitable glue for fixing screws.

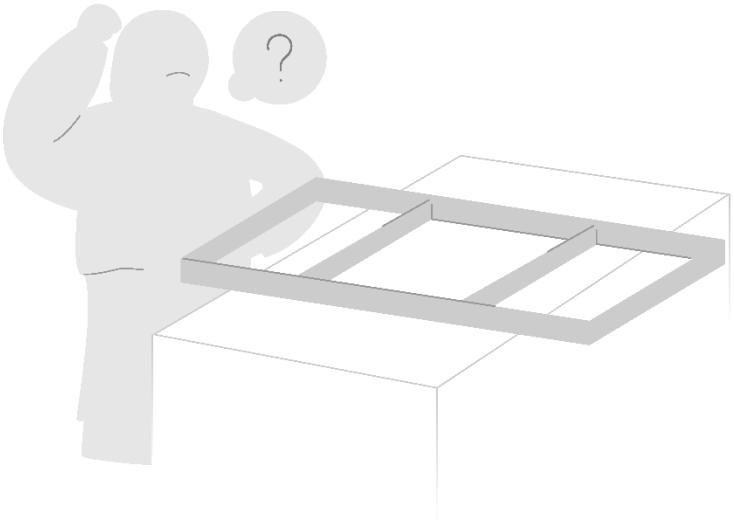
MAINTENANCE

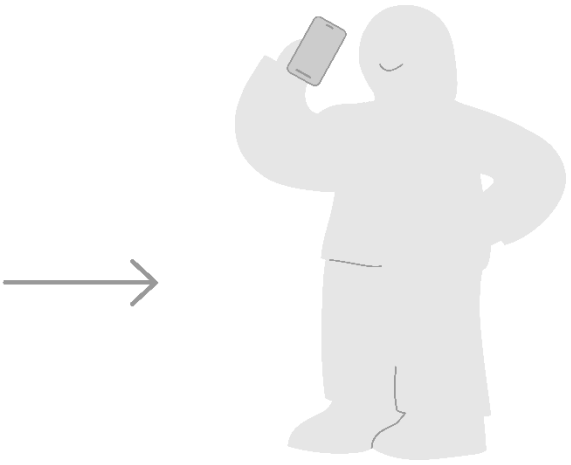
To maintain stability and prevent accidents, regularly inspect all fasteners for looseness and tighten them if needed.

ROLLING OUT



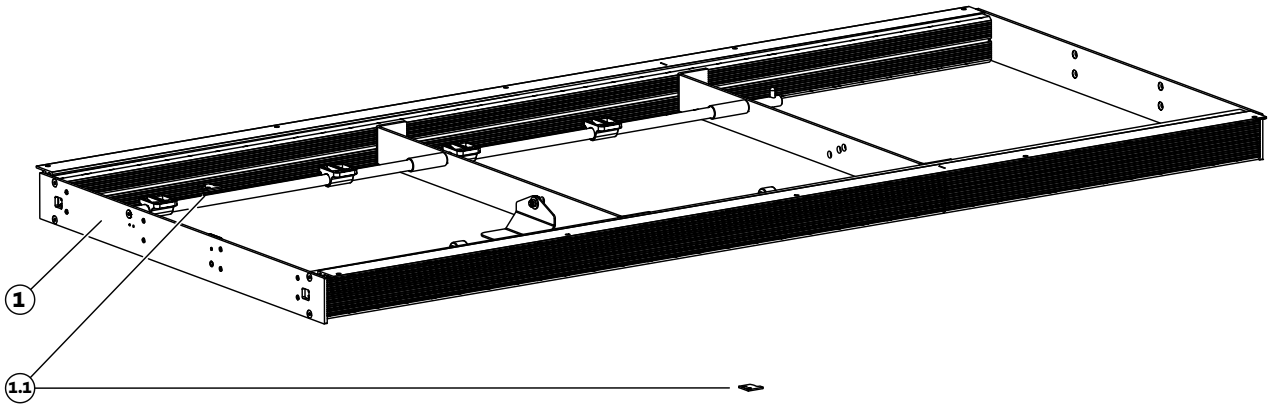






ROLLING OUT

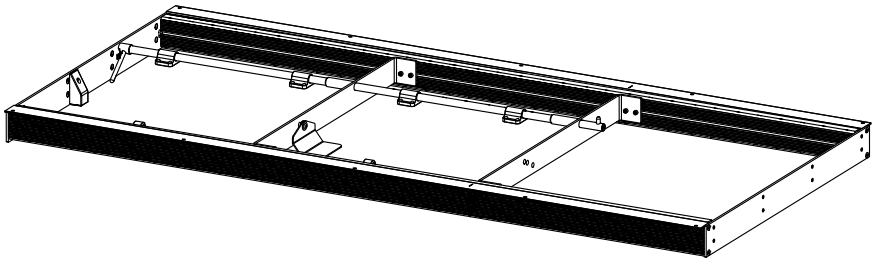
COMPONENTS



	DESCRIPTION	REFERENCE
1.	Rolling Out Frame	
1.1	Brake Stop 2mm Thickness	IN00-00004997

ROLLING OUT

Included

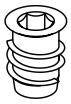




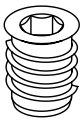
IN00-00004997

Not Included | Available at MUVV

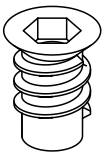
IN00-00001735-00



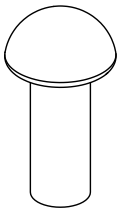
MC00-00002279 **x46**



MC00-00001028 **x14**



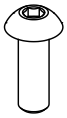
MC00-00004534 **x8**



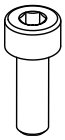
MC00-00004535 **x8**



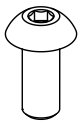
MC00-00000415 **x24**



MC00-00000106 **x6**



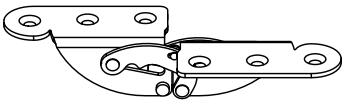
MC00-00000165 **x16**



MC00-00000088 **x12**



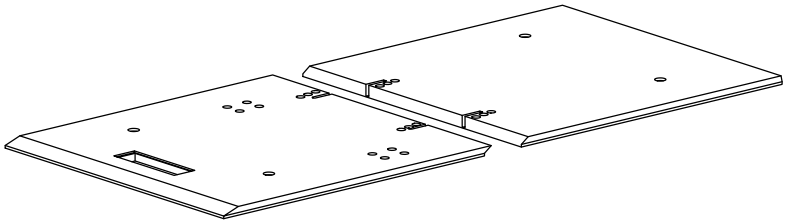
MC00-00003818 **x2**



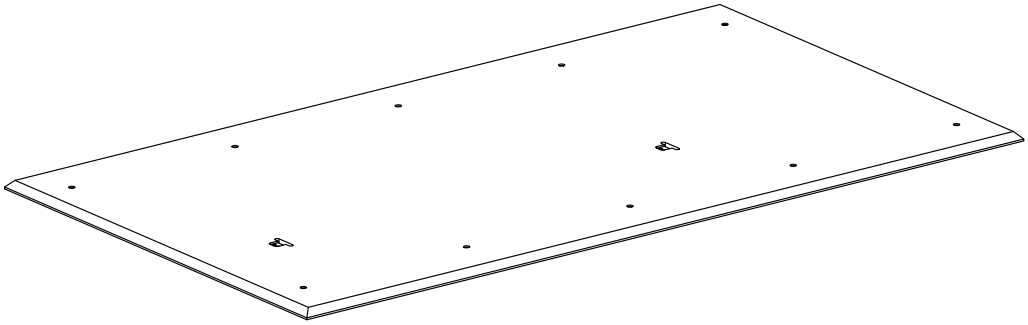
MC00-00003784 **x4**

ROLLING OUT

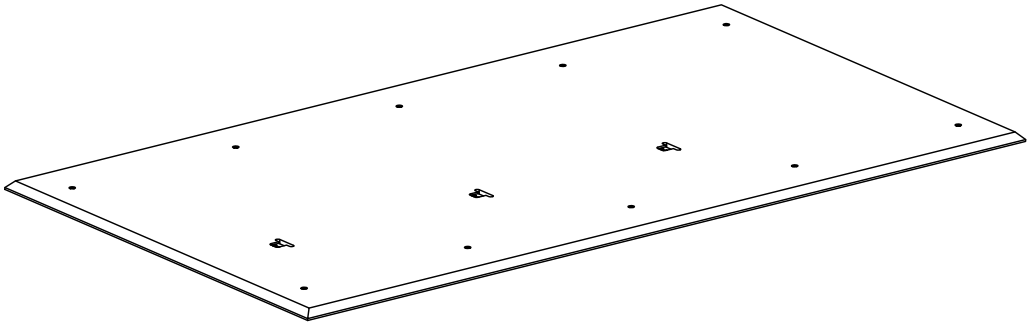
Not Included



Wooden Extension Leaves



Wooden Tabletop
1 pair of extension leaves

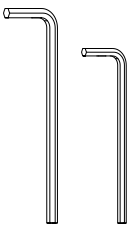


Wooden Tabletop
2 pairs of extension leaves

Tools



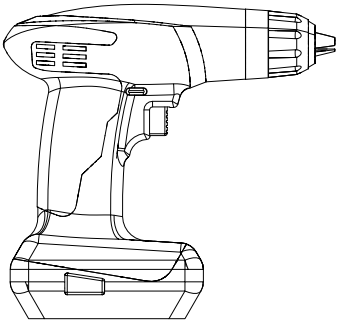
Glue



Allen Key
3 | 4 | 5 mm



Screwdriver



Drill Driver

ROLLING OUT

Adhesive Recommendation			
Screw		**Handle**	
Composition	Anaerobic Methacrylate Resin	**Composition**	SMX Hybrid Polymer
Highly resistant to heat, corrosion, vibrations, water, gas, oils, hydrocarbons and many chemicals. Proven unscrewing resistance at +200°C.		Excellent adhesion on almost all surfaces, even slightly damp ones. Very good mechanical properties. Good resistance to heat, corrosion, salt water, hydrocarbons and other chemical products.	
Example	LOXEAL ENGEINEERING ADHESIVES *LOXEAL 55-03*	**Example**	SOUDAL *T-REX MS Crystal*

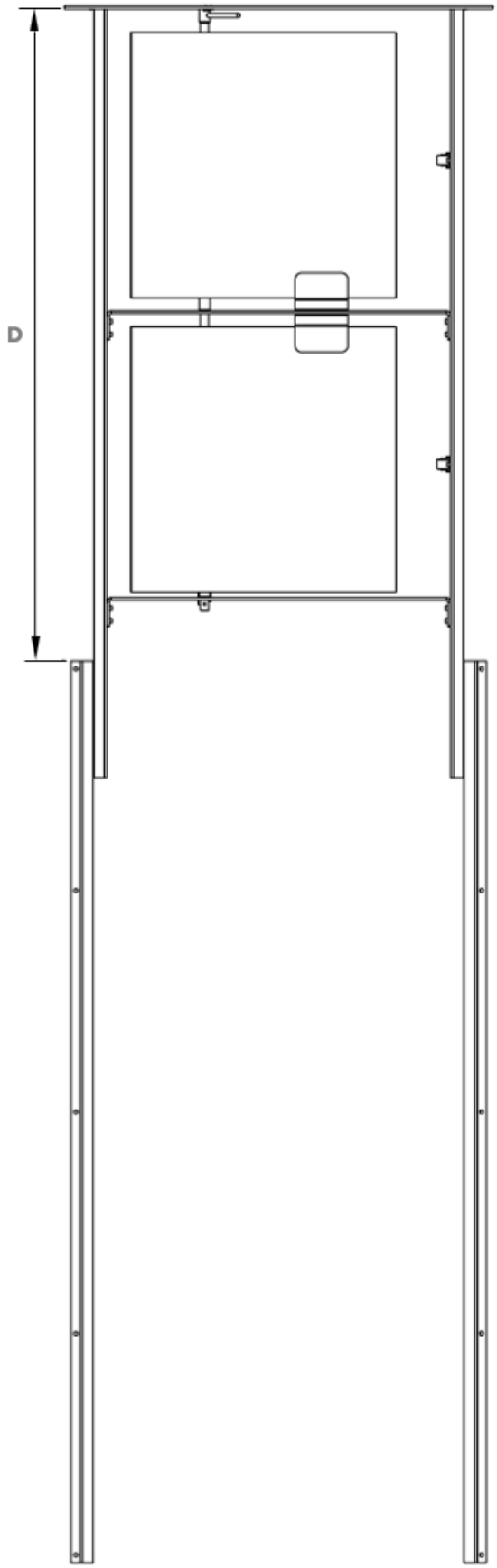
There may be components left over

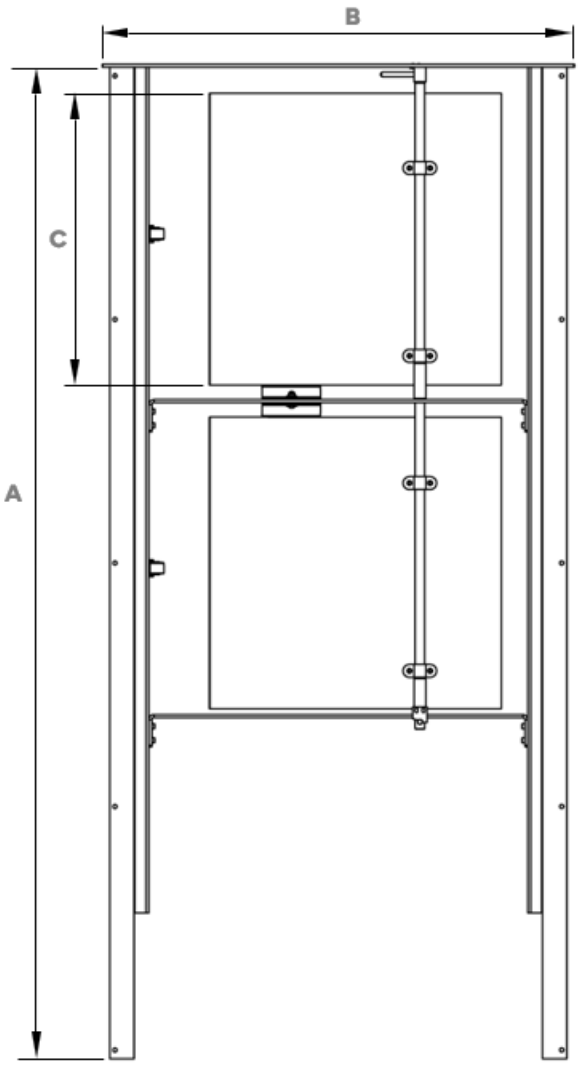
The KIT supplied contains the maximum number of components that a compatible frame can accommodate. Depending on the dimensions of the frame purchased and the number of extension leaves it can support, some components may be left over.

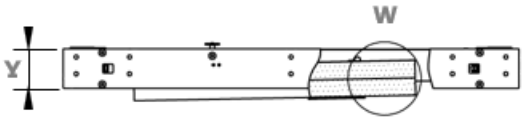
STEP	REFERENCE	DESCRIPTION	QTY 1 Leaf	QTY 2 Leaves
1.	MC00-00003818	Aluminium Flush Handle 143x45x16mm Matt Black	1	2
	MC00-00002279	Compass Nut for Wood M4x8	20	40
	MC00-00004534	Compass Nut for Wood M8x15	4	8
	MC00-00004535	Nylon Wood Leveller M8x20	4	8
	MC00-00000415	DIN 965 M4x12 4.8 Zn	12	24
	MC00-00003784	Hinge up to 25mm Leaves Thickness	2	4
2.	MC00-00001028	Compass Nut for Wood M5x12	10	10
	MC00-00002279	Compass Nut for Wood M4x8	4	6
	IN00-00004997	Brake Stop 2mm Thickness	2	3
	MC00-00000106	ISO 7380 M4x12 8.8 Zn	4	6
4.	MC00-00000088	ISO 7380 M5x12 8.8 Zn	10	10
7.	MC00-00000165	DIN 912 M4x12 8.8 Zn	8	16

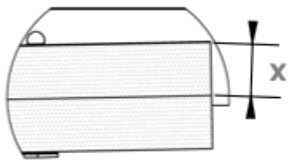
ROLLING OUT

TECHNICAL INFORMATION









DETAIL W

Frame length – **A**
Frame width – **B**
Max. leaf length – **C**
Opening – **D**
Leaf thickness – **X**
Frame height – **Y**

ROLLING OUT

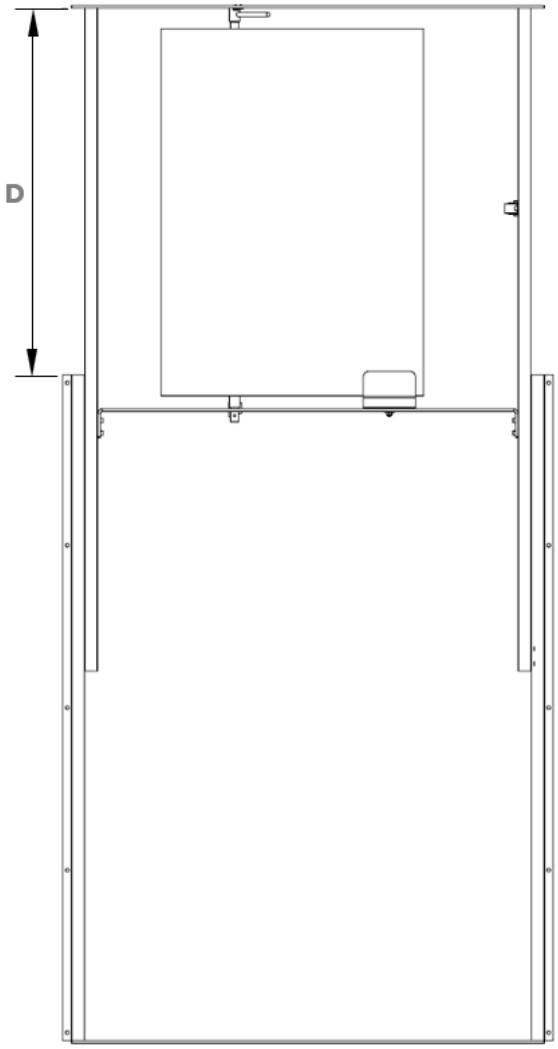
ADVANCED AL70	A	B	C	D	X	Y
IN00-00000084	1117mm	810mm	1x700mm	884mm	22-31mm	70mm
IN00-00000085	1707mm	810mm	1x700mm	884mm	22-31mm	70mm
IN00-00000183	1707mm	810mm	2x500mm	1228mm	22-31mm	70mm

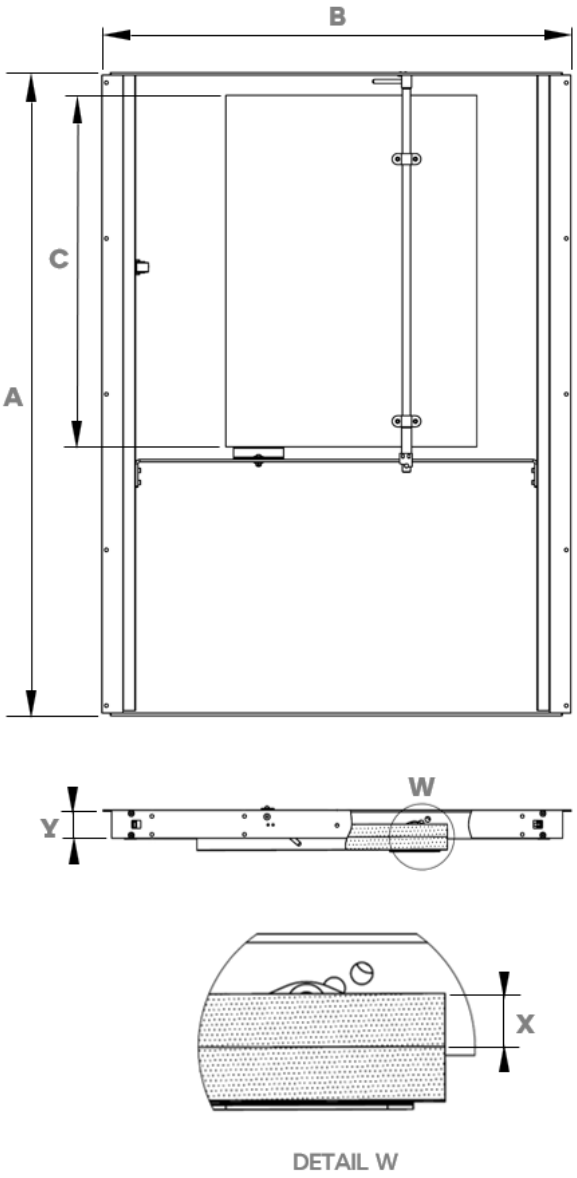
Maximum overall product weight: 17kg
Maximum load: 120kg
Maximum weight allowed for the extension leaves: 9kg

ADVANCED AL55	A	B	C	D	X	Y
IN00-00000242	1117mm	810mm	1x700mm	834mm	19-25mm	55mm
IN00-00000149	1707mm	810mm	1x700mm	1228mm	19-25mm	55mm
IN00-00000271	1707mm	810mm	2x500mm	1228mm	19-25mm	55mm

Maximum overall product weight: 15kg
Maximum load: 90kg
Maximum weight allowed for the extension leaves: 9kg

ROLLING OUT





Frame length – **A**
Frame width – **B**
Max. leaf length – **C**
Opening – **D**
Leaf thickness – **X**
Frame height – **Y**

ROLLING OUT

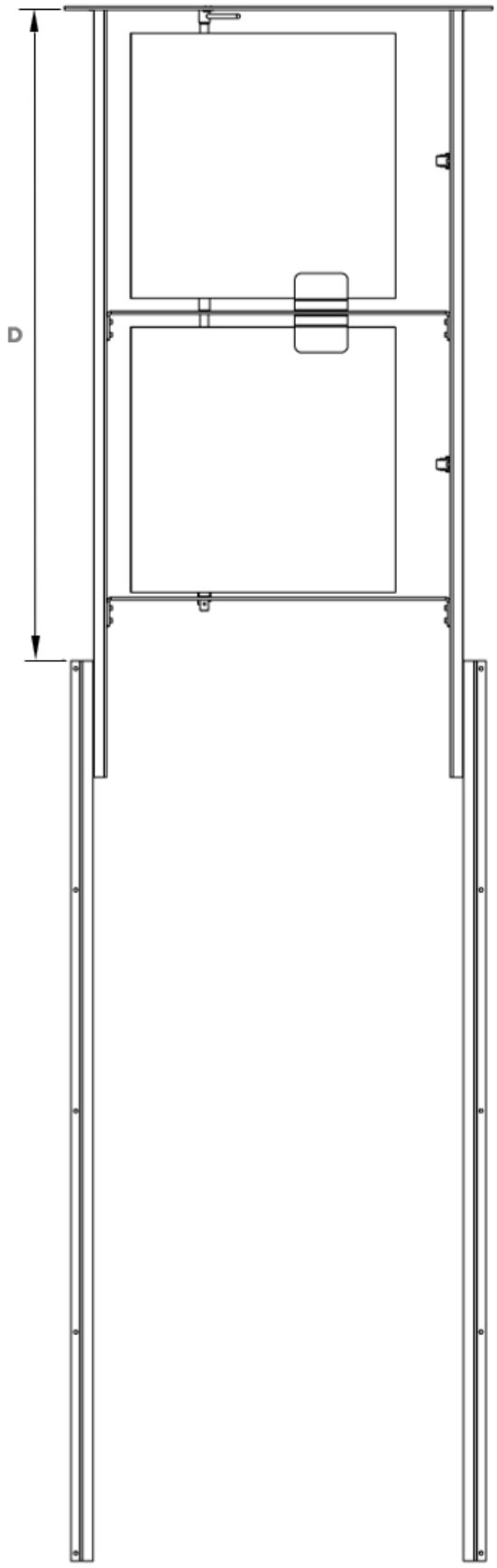
PREMIUM AL70	A	B	C	D	X	Y
IN00-00000086	1282mm	784mm	1x700mm	828mm	22-31mm	70mm
IN00-00000087	1482mm	784mm	1x700mm	828mm	22-31mm	70mm
IN00-00000088	1682mm	784mm	1x700mm	828mm	22-31mm	70mm
IN00-00000089	1882mm	784mm	1x700mm	828mm	22-31mm	70mm

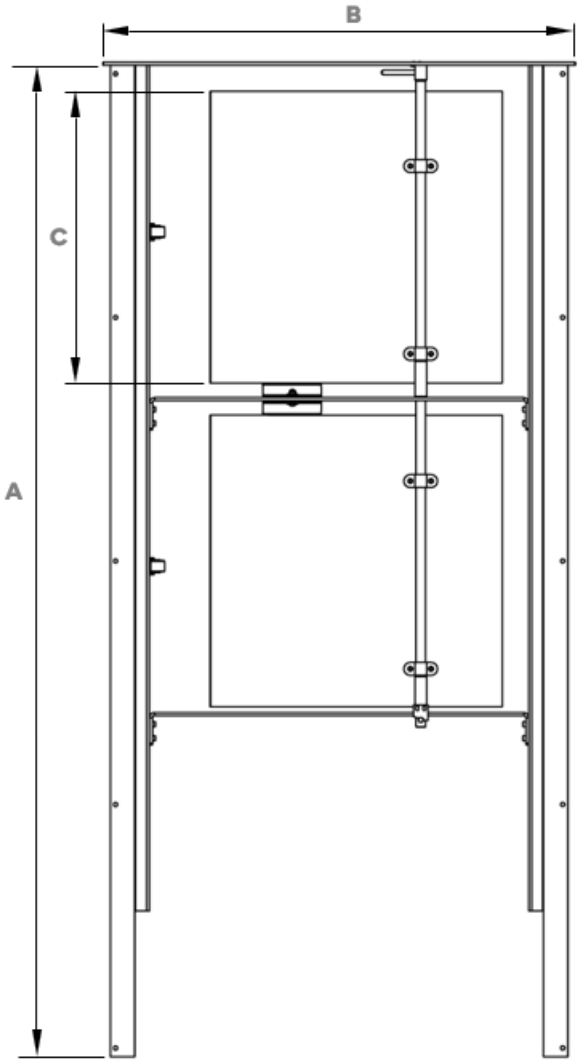
Maximum overall product weight up to: 19kg
Maximum load: 120kg
Maximum weight allowed for the extension leaves: 9kg

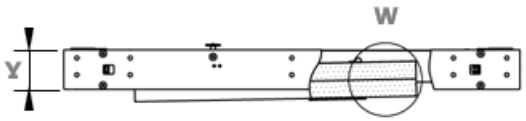
PREMIUM AL55	A	B	C	D	X	Y
IN00-00000272	1282mm	784mm	1x700mm	828mm	19-25mm	55mm
IN00-00000273	1482mm	784mm	1x700mm	828mm	19-25mm	55mm
IN00-00000274	1682mm	784mm	1x700mm	828mm	19-25mm	55mm
IN00-00000275	1882mm	784mm	1x700mm	828mm	19-25mm	55mm

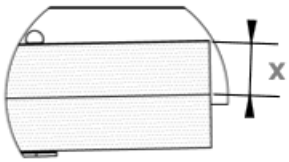
Maximum overall product weight up to: 16kg
Maximum load: 90kg
Maximum weight allowed for the extension leaves: 9kg

ROLLING OUT









DETAIL W

Frame length – **A**
Frame width – **B**
Max. leaf length – **C**
Opening – **D**
Leaf thickness – **X**
Frame height – **Y**

ROLLING OUT

TOTAL EXTRACTION AL70	A	B	C	D	X	Y
IN00-00000390	1120mm	850mm	2x500mm	1228mm	22-31mm	70mm

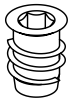
Maximum overall product weight up to: 20kg
Maximum load: 120kg
Maximum weight allowed for the extension leaves: 9kg

TOTAL EXTRACTION AL55	A	B	C	D	X	Y
IN00-00000154	1120mm	850mm	2x500mm	1228mm	19-25mm	55mm

Maximum overall product weight: 16kg
Maximum load: 90kg
Maximum weight allowed for the extension leaves: 9kg

ROLLING OUT

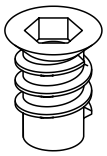
1.



1

MC00-00002279

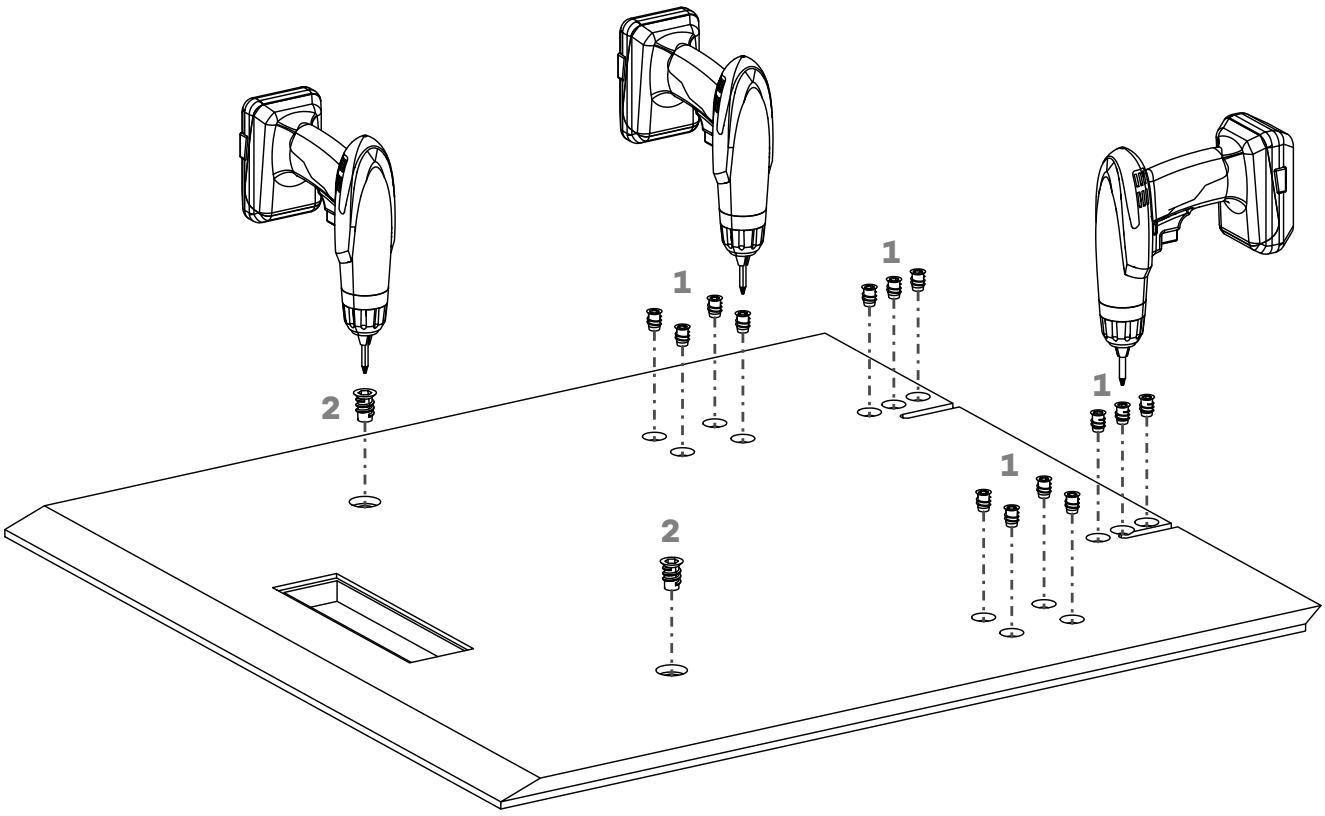
x14



2

MC00-00004534

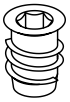
x2



If your frame support two pairs of extension leaves, repeat this procedure on the other extension leaf similar to this one.

ROLLING OUT

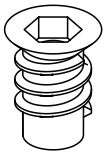
1.1



1

MC00-00002279

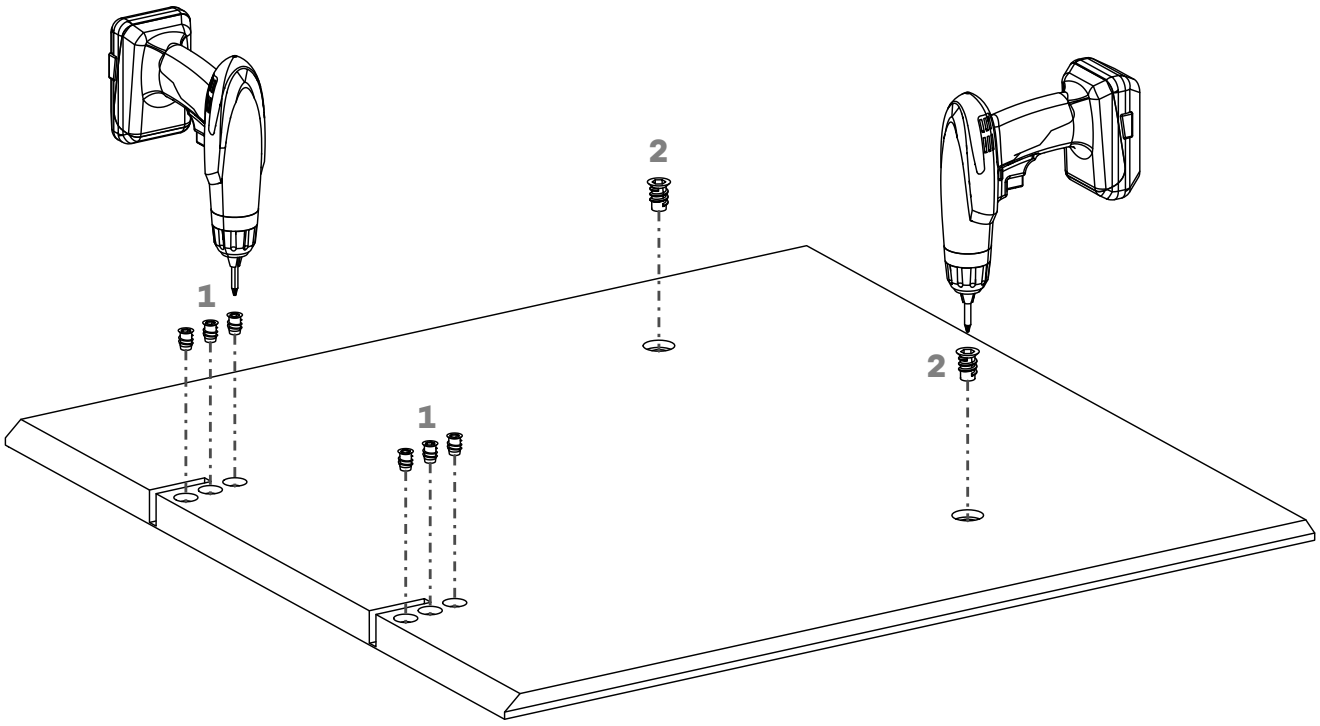
x6



2

MC00-00004534

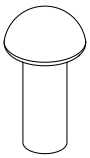
x2



If your frame support two pairs of extension leaves, repeat this procedure on the other extension leaf similar to this one.

ROLLING OUT

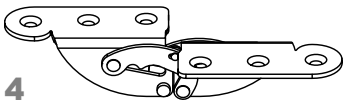
1.2



3
MC00-00004535
x4



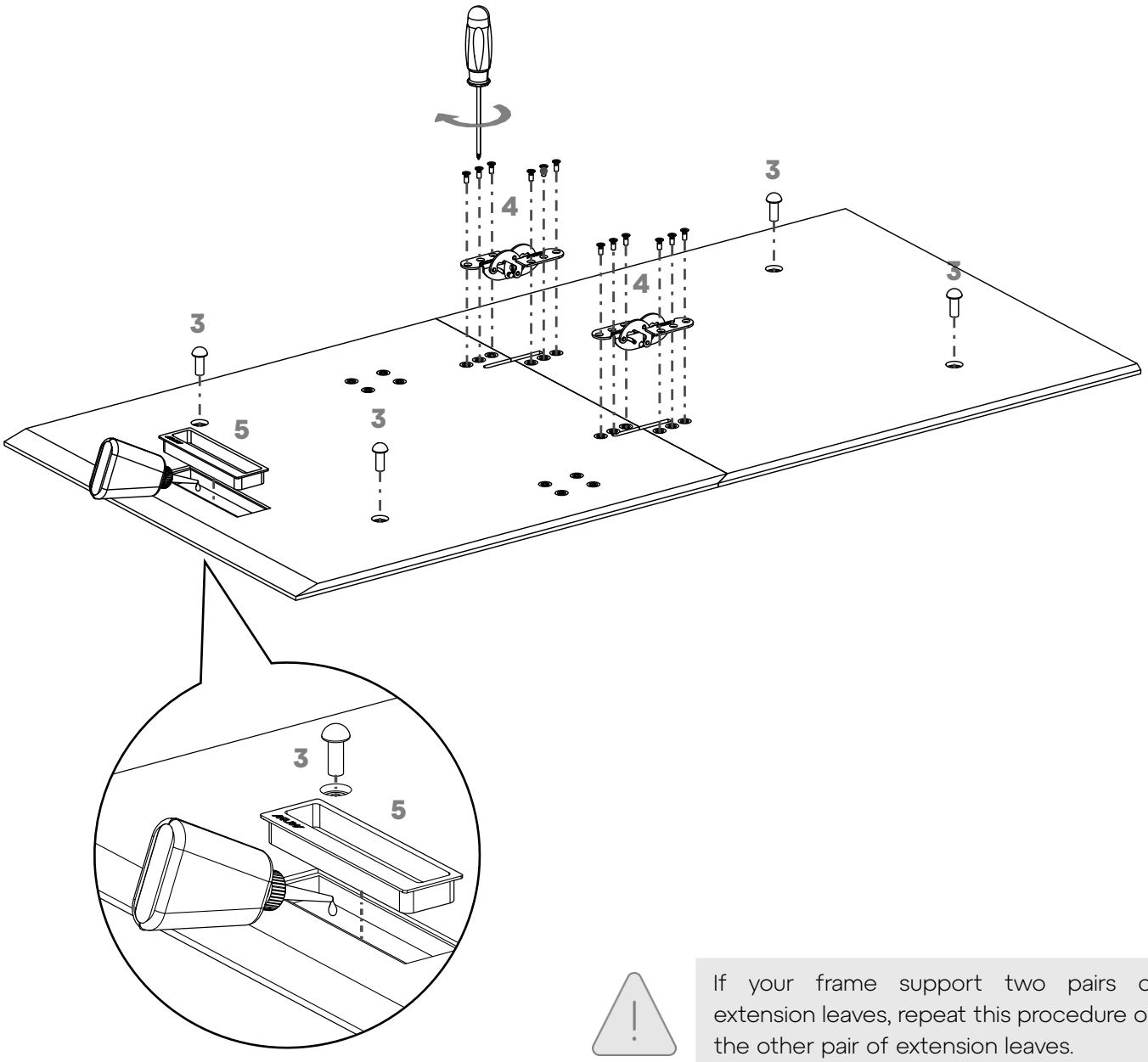
4
MC00-00000415
x12



4
MC00-00003784
x2



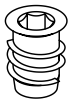
5
MC00-00003818
x1



If your frame support two pairs of extension leaves, repeat this procedure on the other pair of extension leaves.

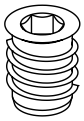
ROLLING OUT

2.



1

MC00-00002279
x6



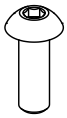
6

MC00-00001028
x10



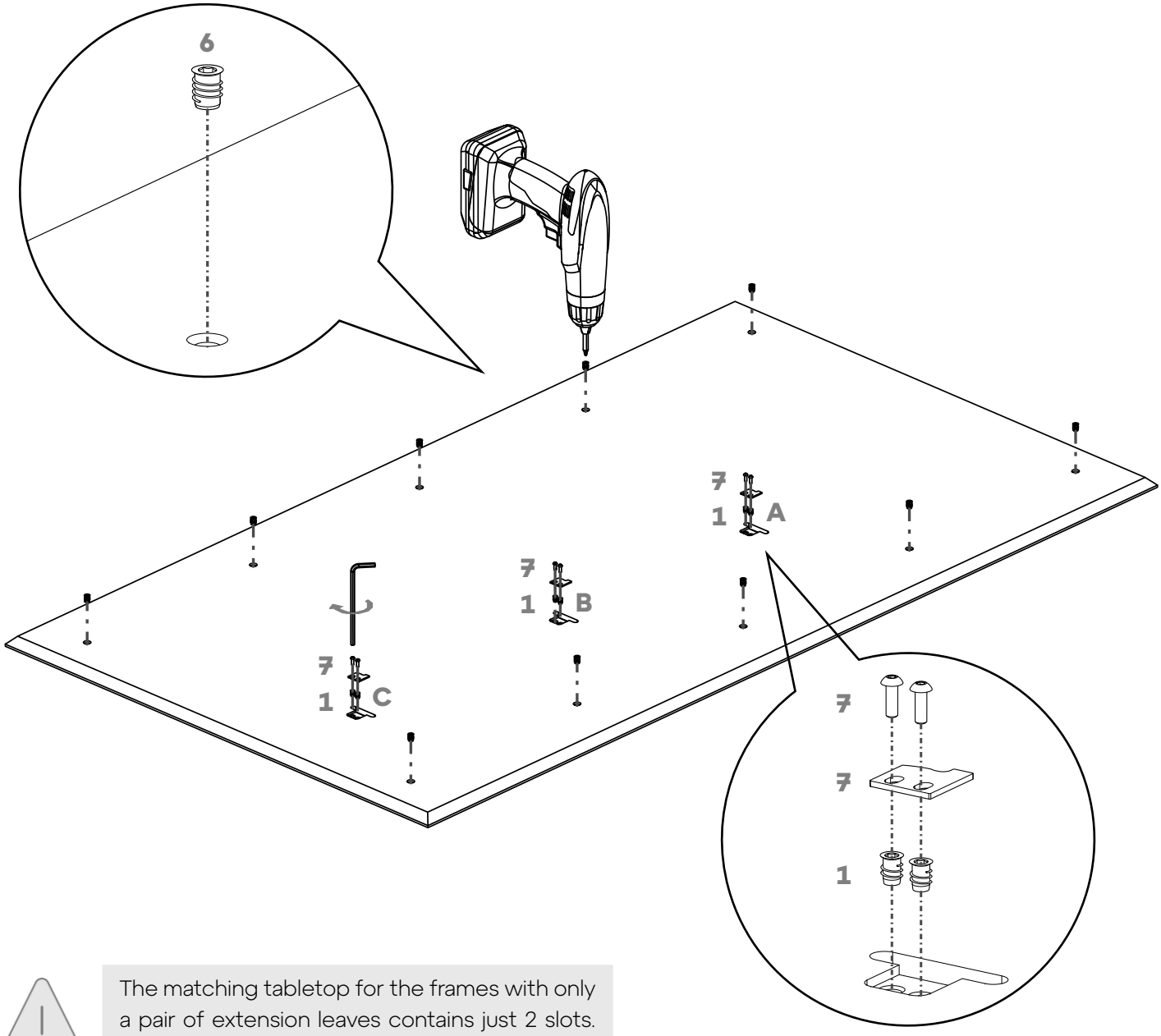
7

IN00-00004997
x3



7

MC00-00000106
x6



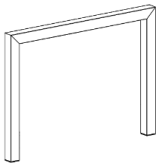
The matching tabletop for the frames with only a pair of extension leaves contains just 2 slots. Adjust the brake stop (**7**) in steps 5., 8.1 and 8.3.

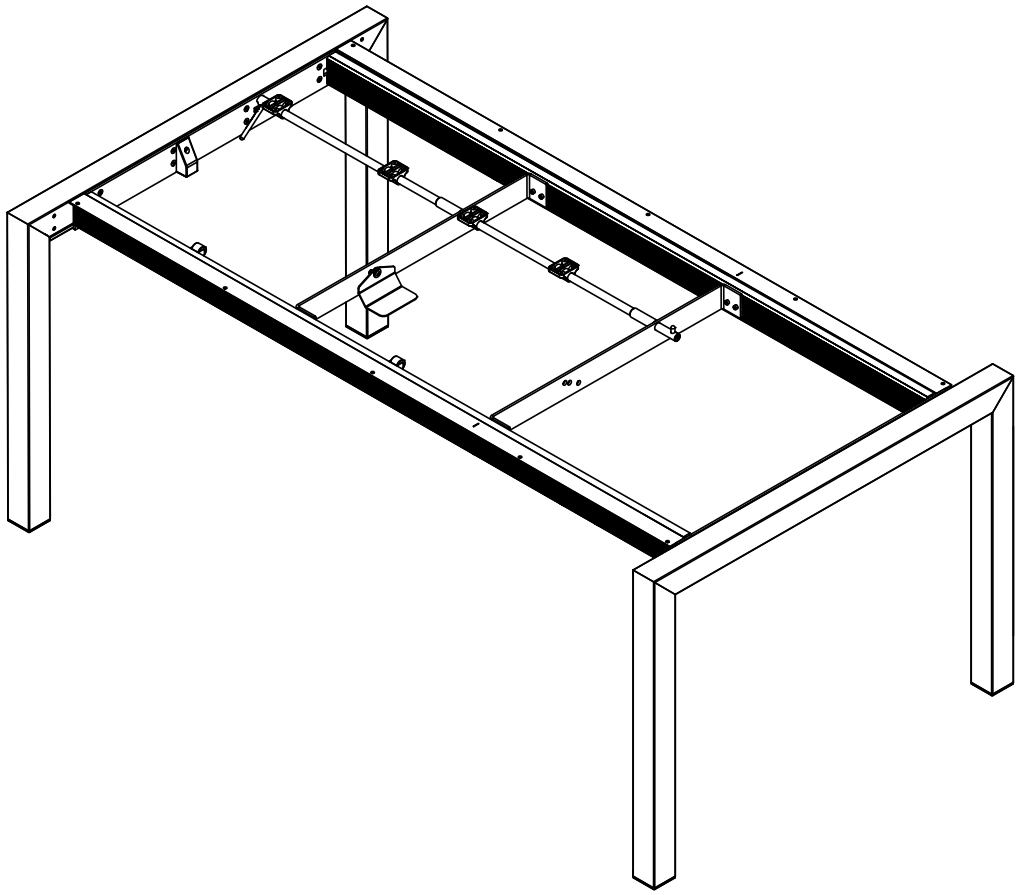
ROLLING OUT

3.

Before proceeding with the next steps, the table foot **must be assembled** and the frame properly fixed to it. To do this, use the instruction manual for the table foot you bought from MUVV or the one you are going to use.

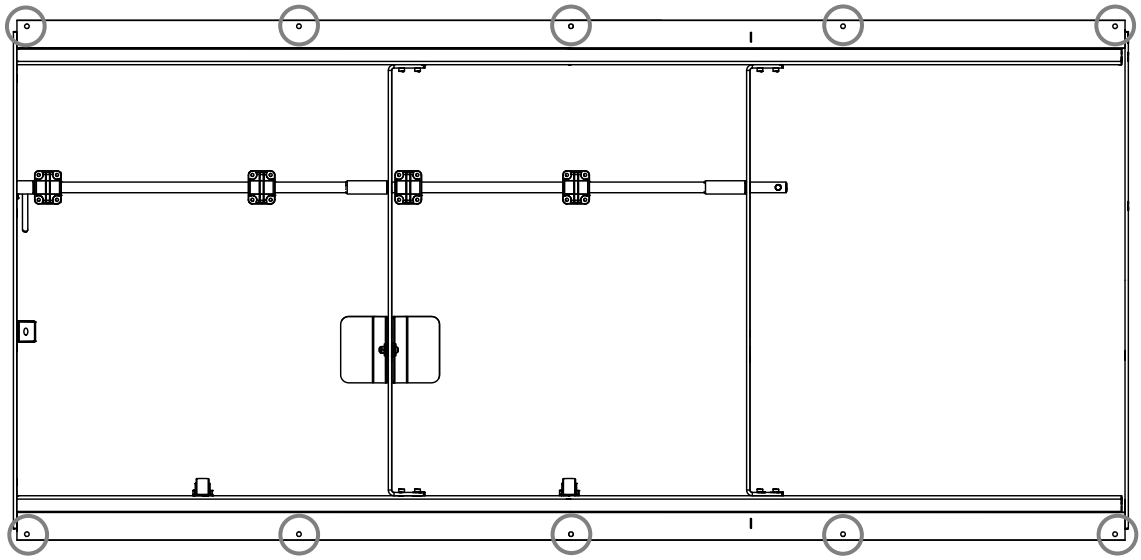
ANNEX III

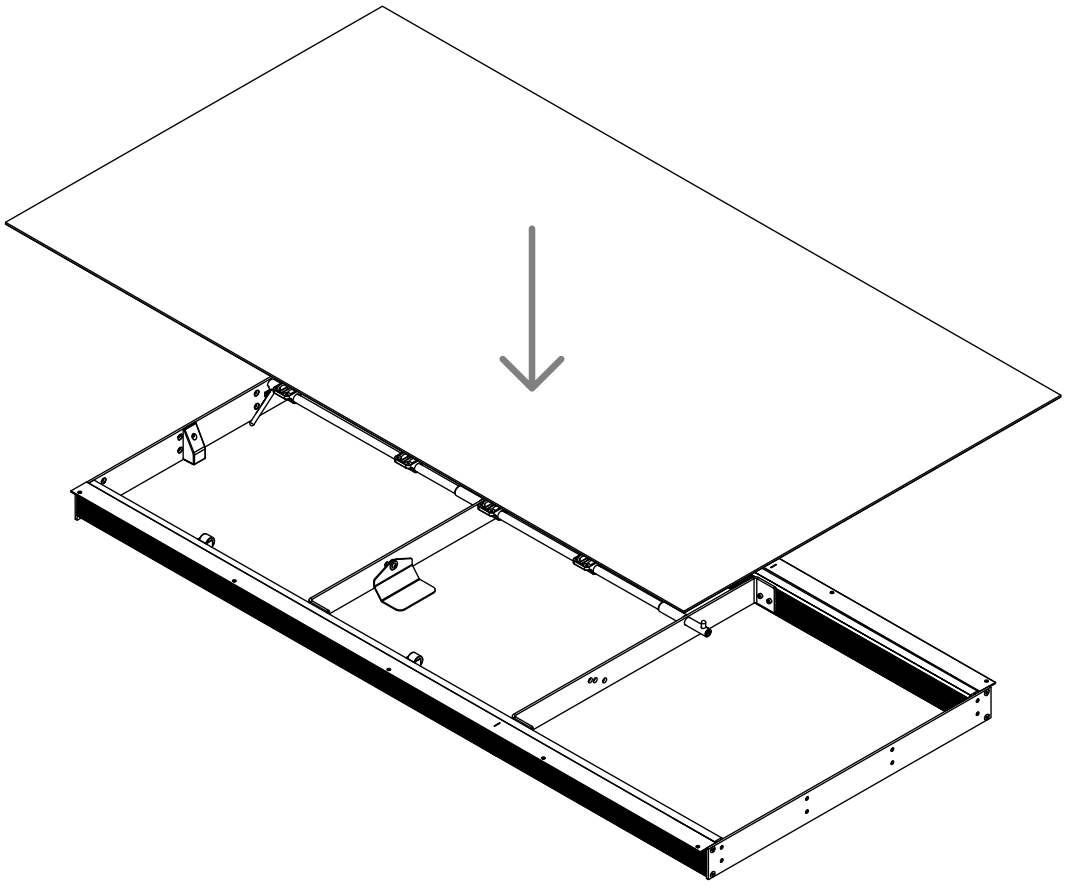




4.

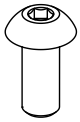
Align the holes in the tabletop with the holes highlighted on the frame.



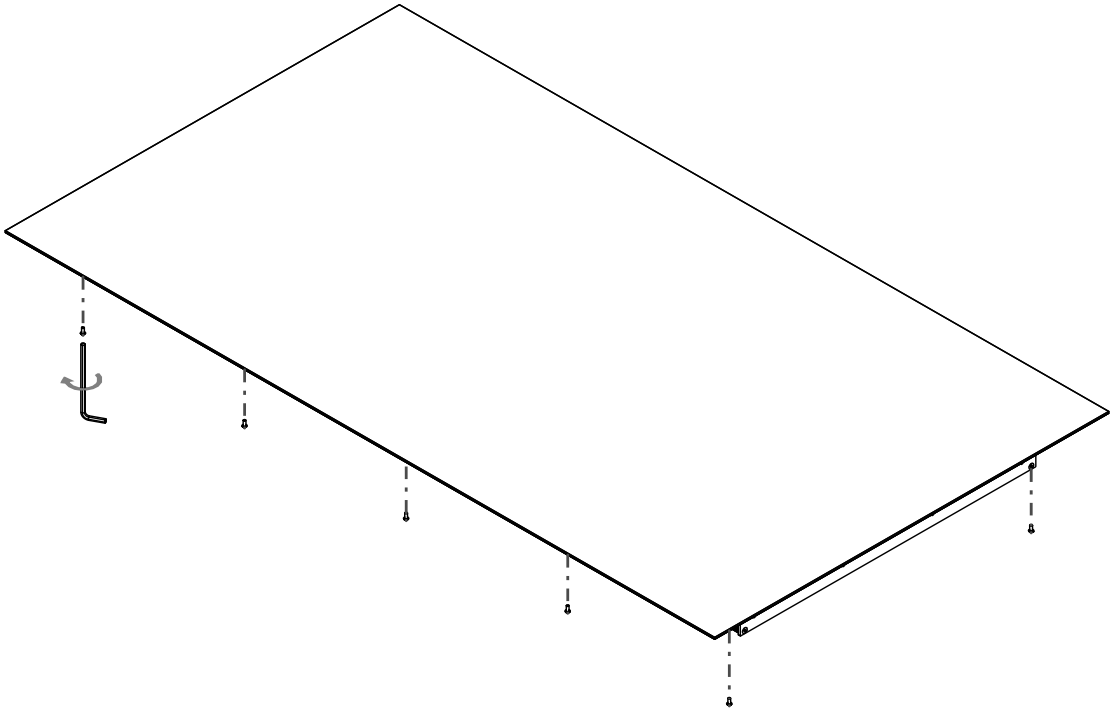


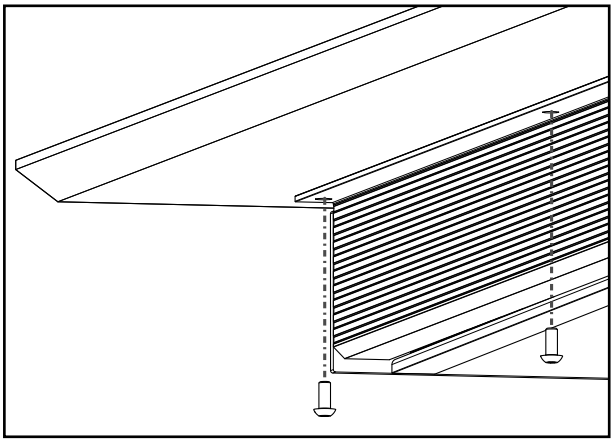
ROLLING OUT

4.1



MC00-00000088
x10



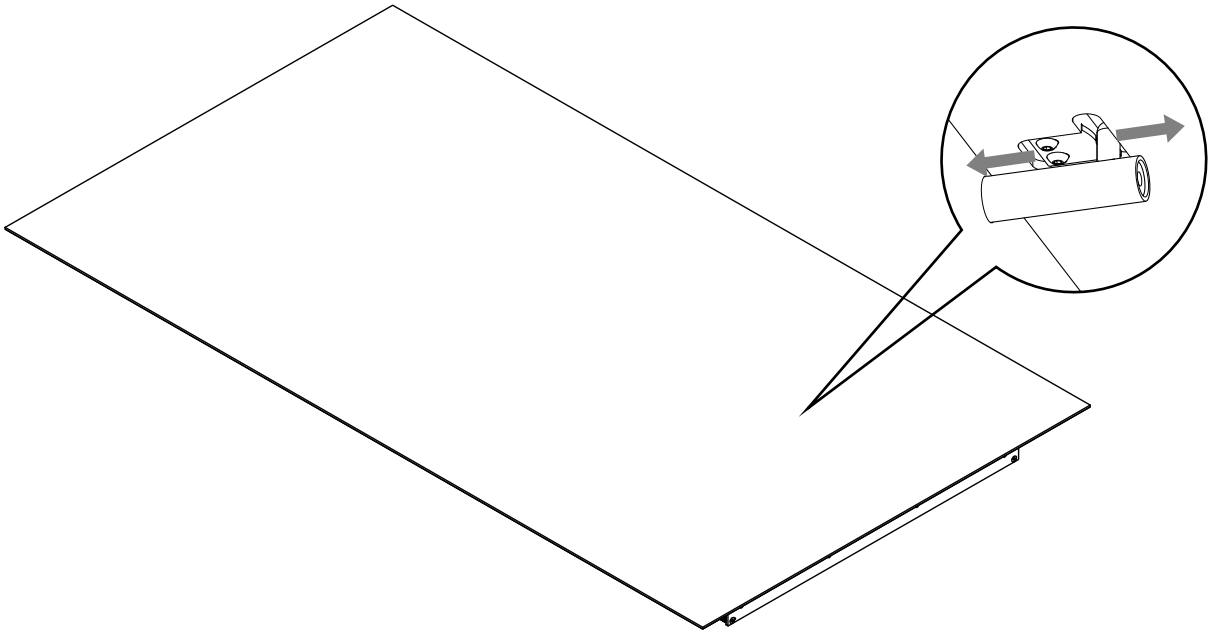


Do **NOT** turn the frame over.
Assemble from the bottom.

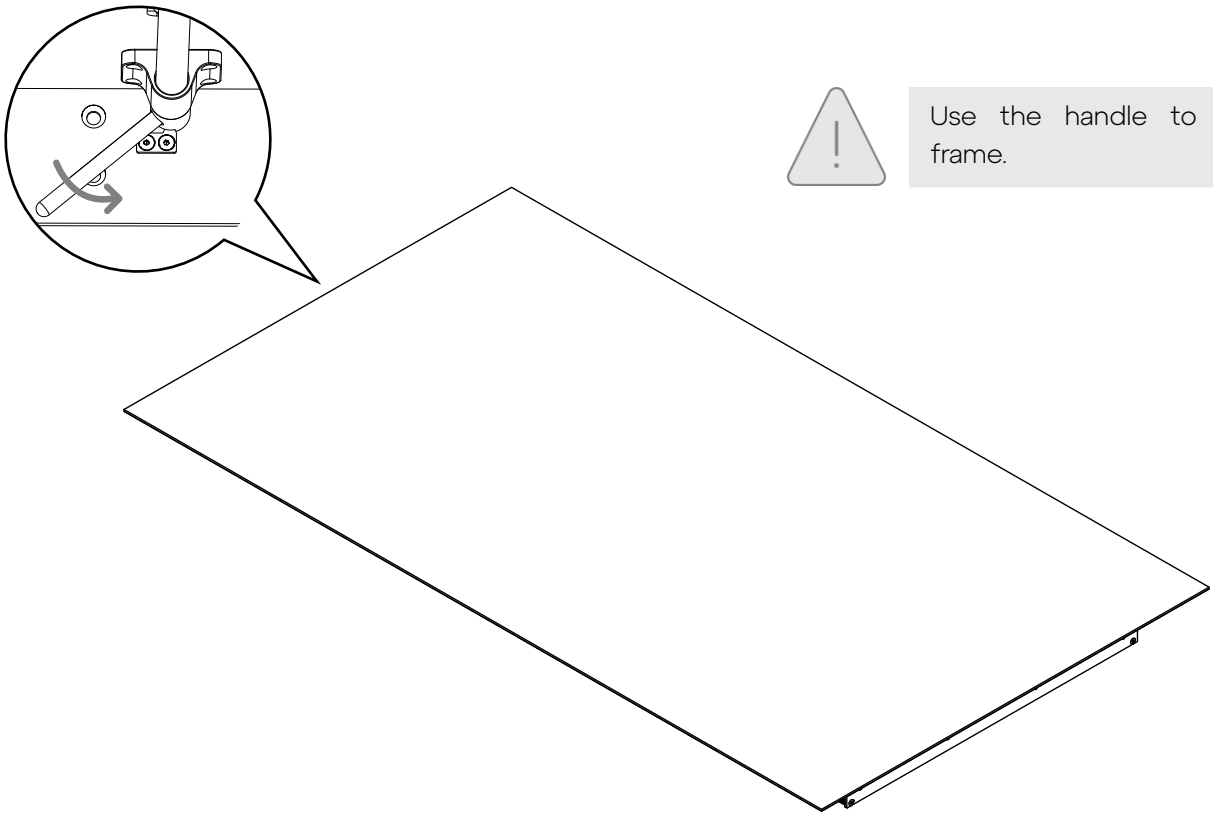
ROLLING OUT

5.

Adjust the brake stop (spot **A**) assembled in step 2.

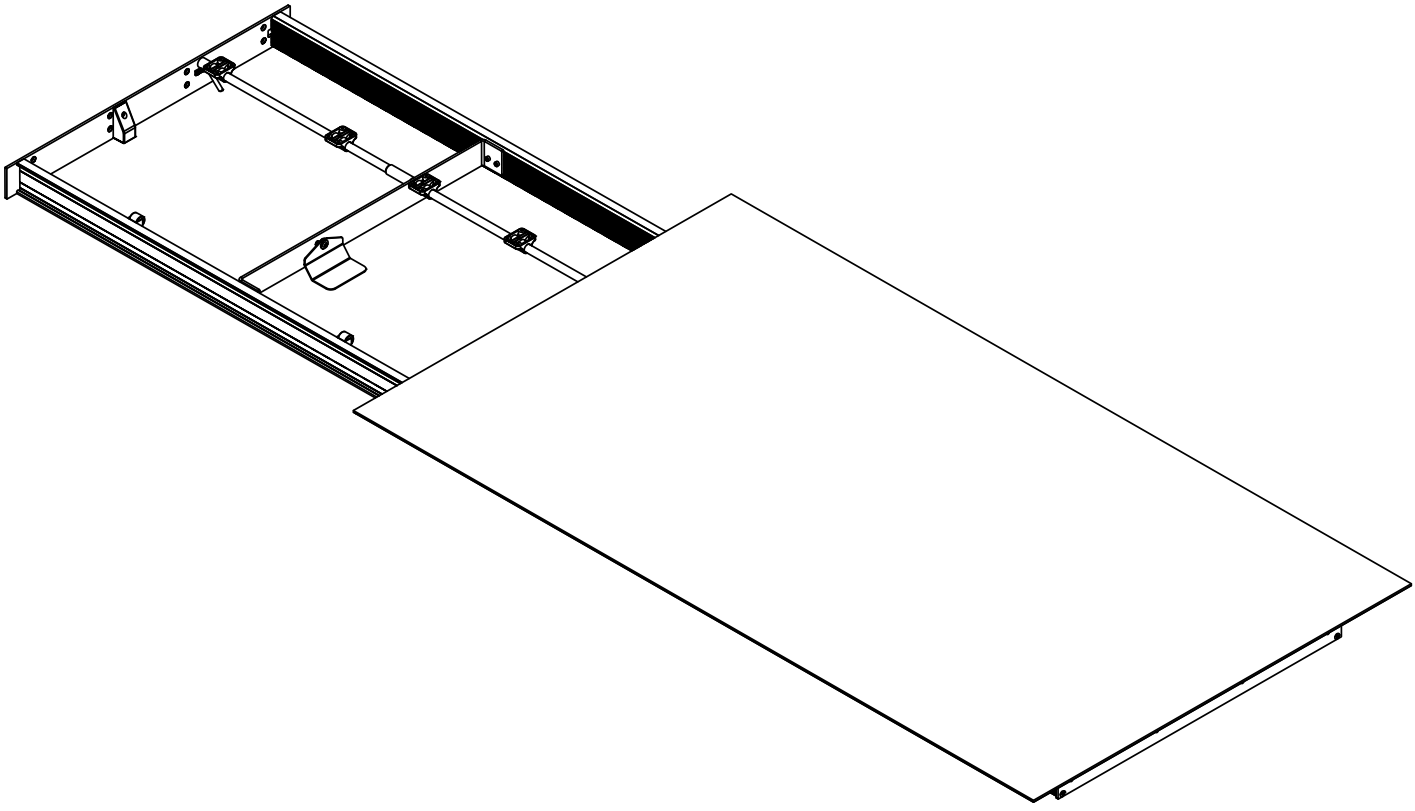


Use the handle to unlock the frame.



ROLLING OUT

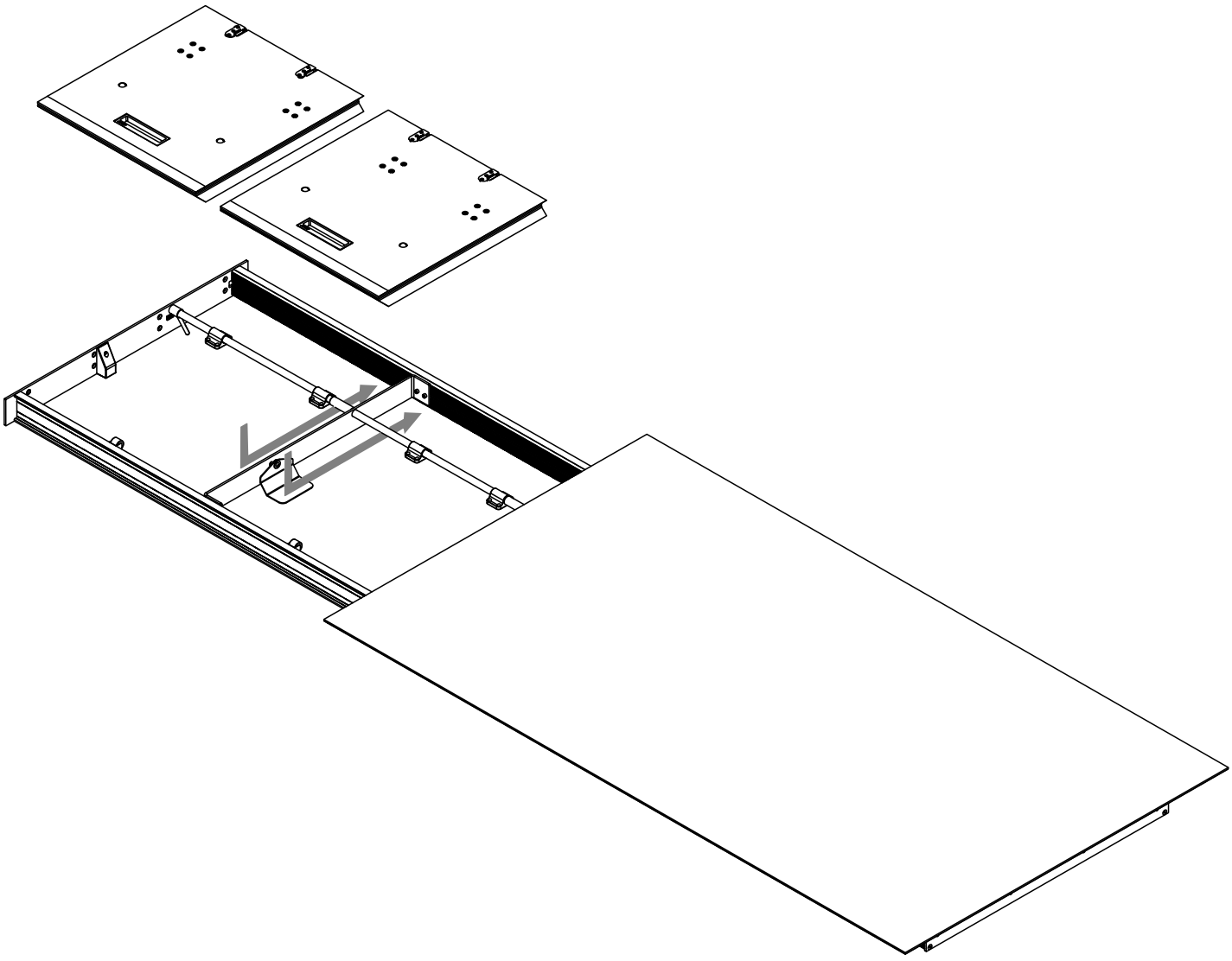
5.1



ROLLING OUT

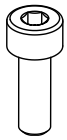
6.

The extension leaves must pass under the bar and rest on its support.

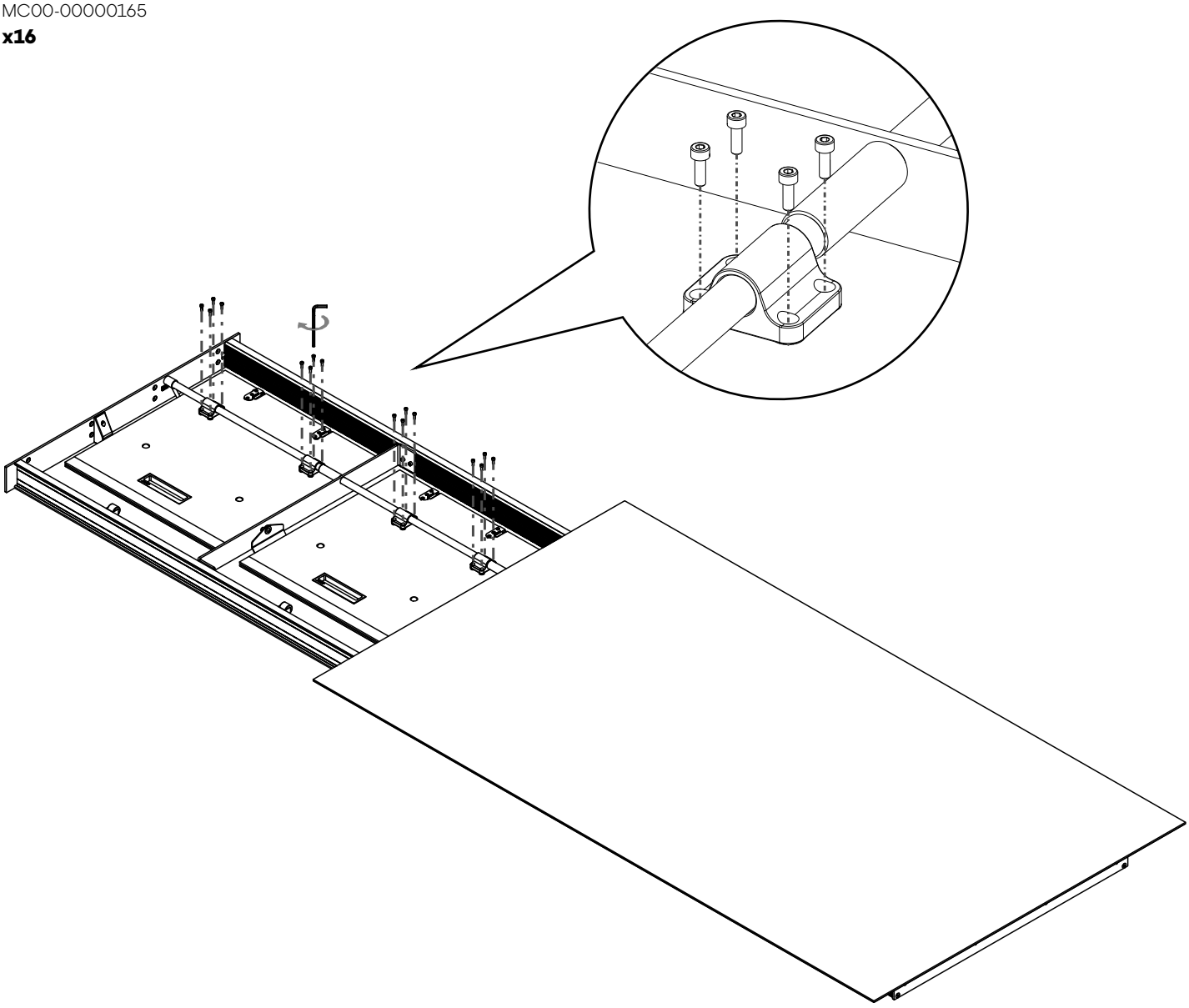


ROLLING OUT

7.

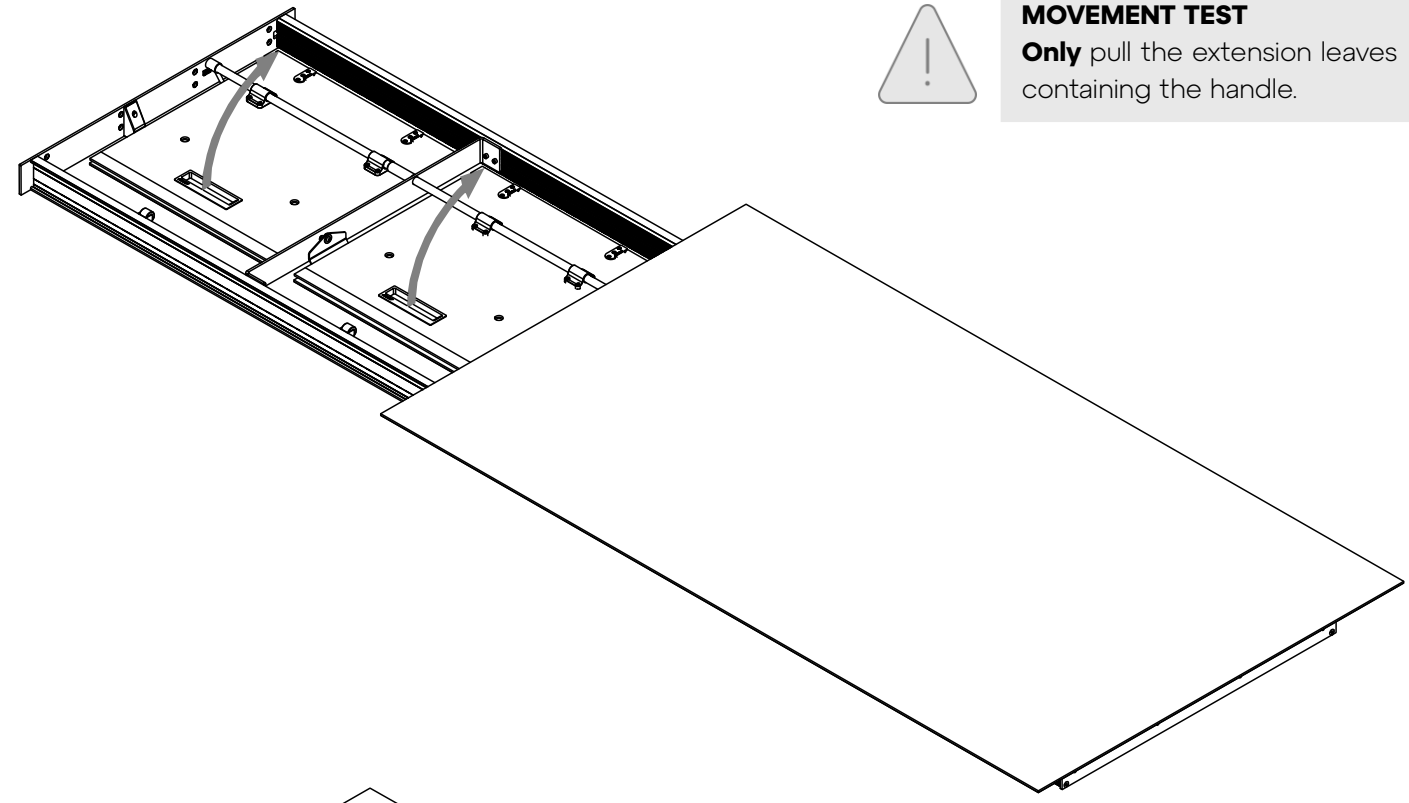


MC00-00000165
x16

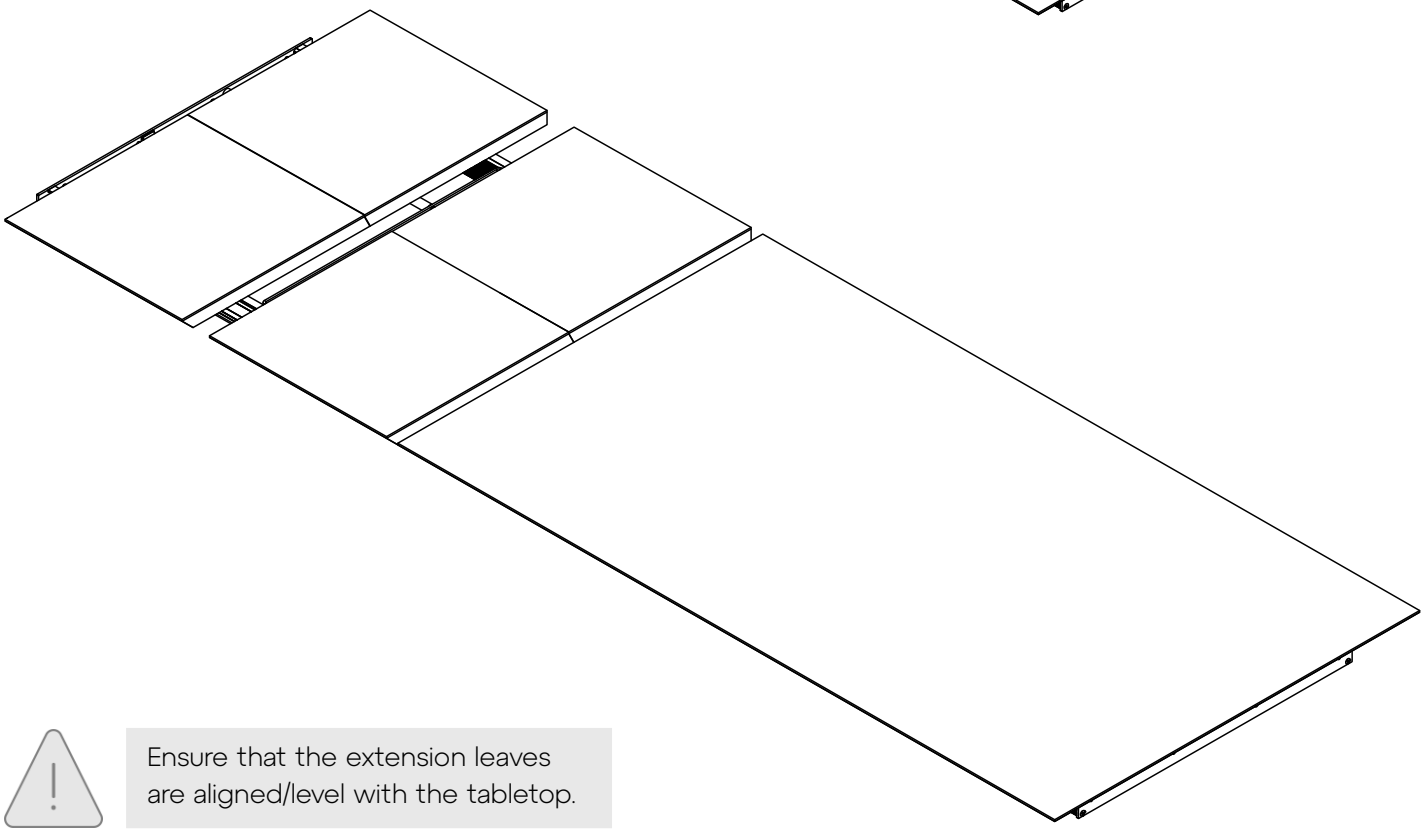


ROLLING OUT

8.



MOVEMENT TEST
Only pull the extension leaves containing the handle.

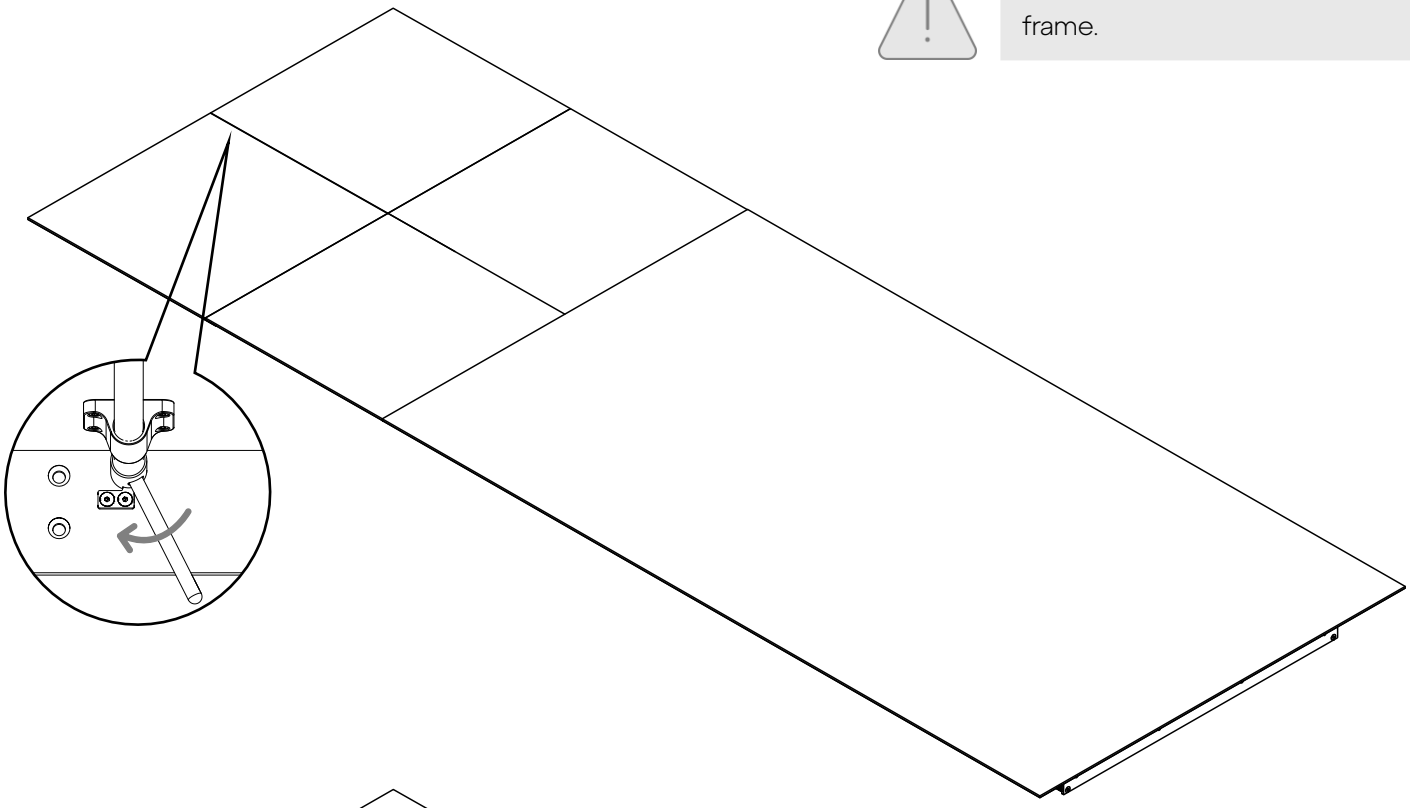


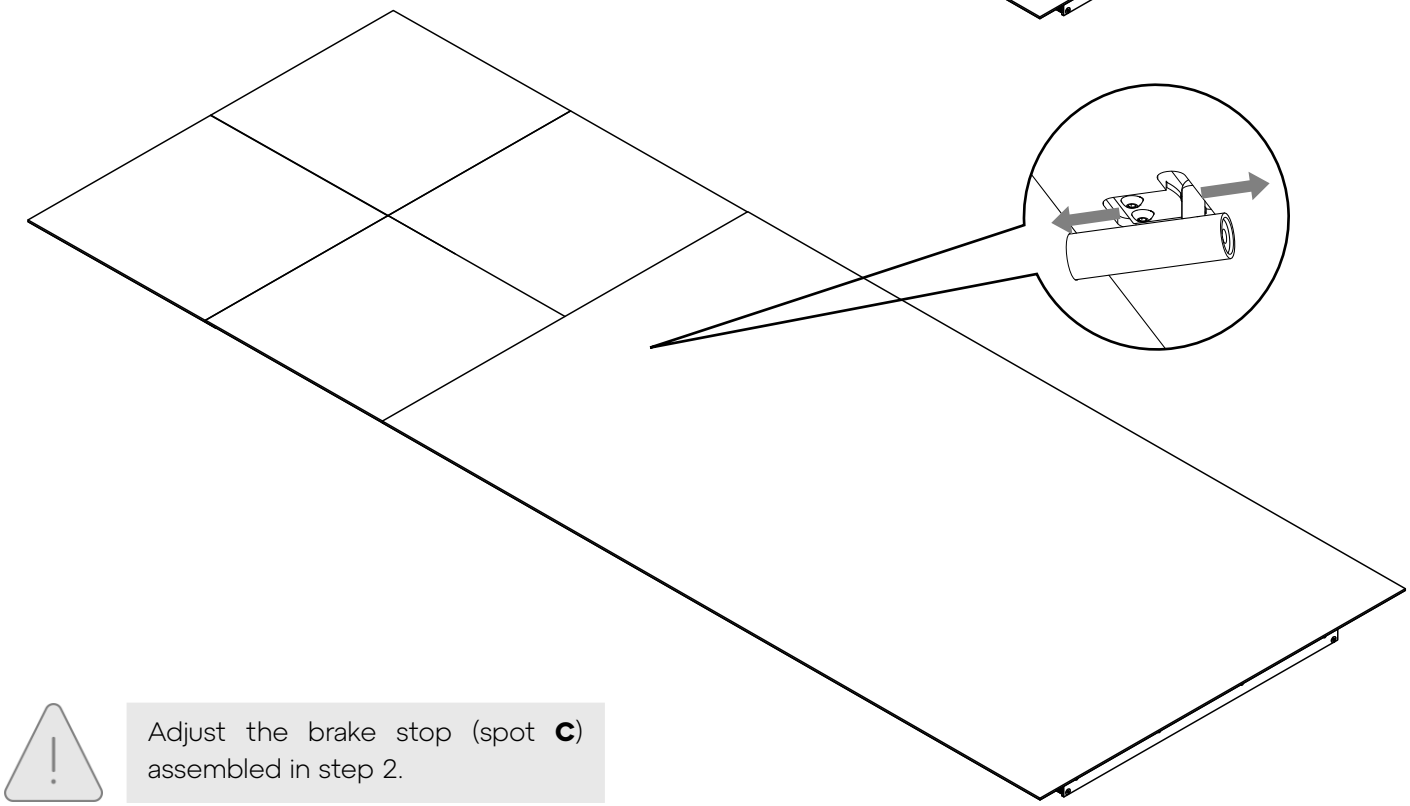
Ensure that the extension leaves are aligned/level with the tabletop.

ROLLING OUT

8.1

Use the handle to lock the frame.

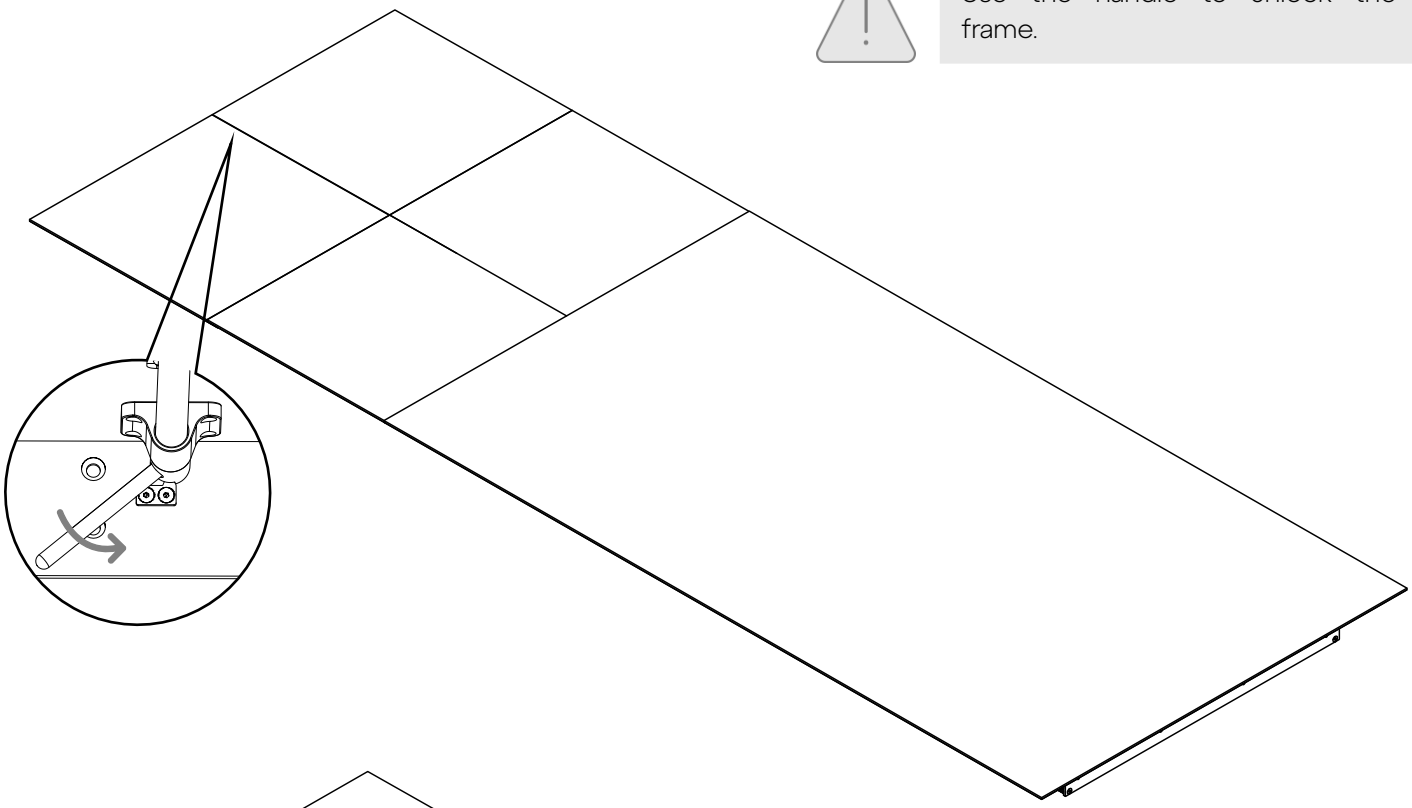


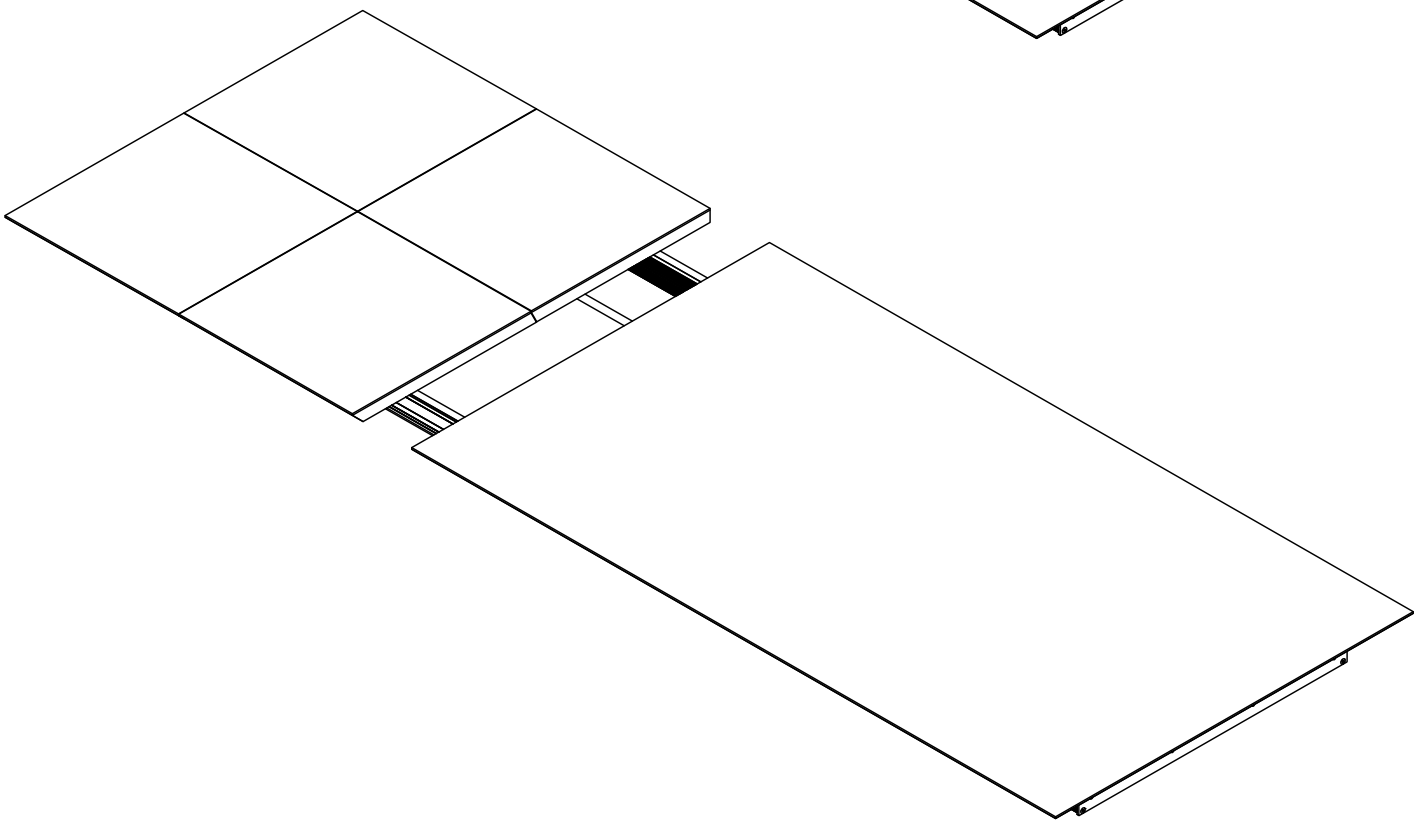


Adjust the brake stop (spot **C**) assembled in step 2.

8.2

Use the handle to unlock the frame.

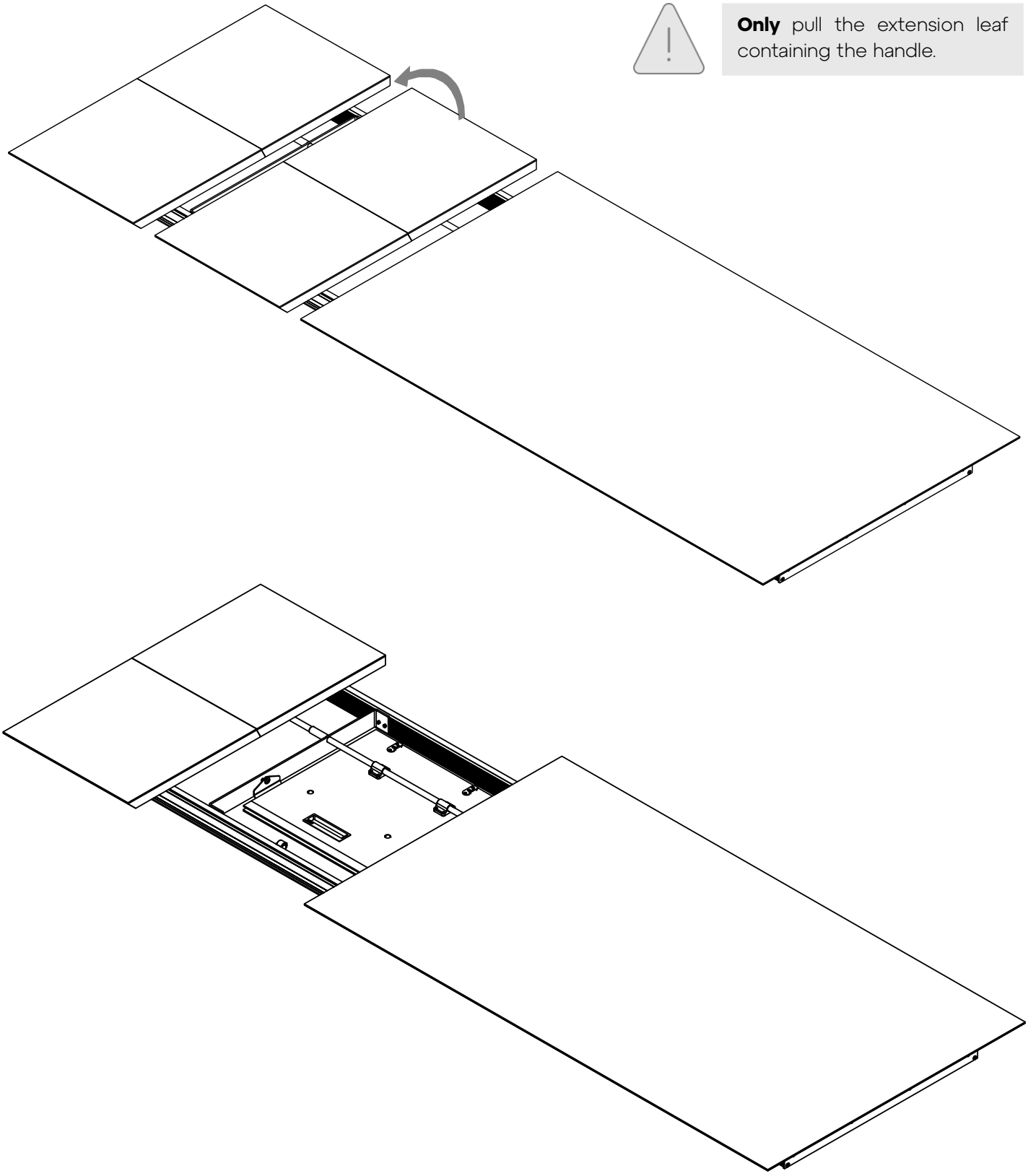




ROLLING OUT

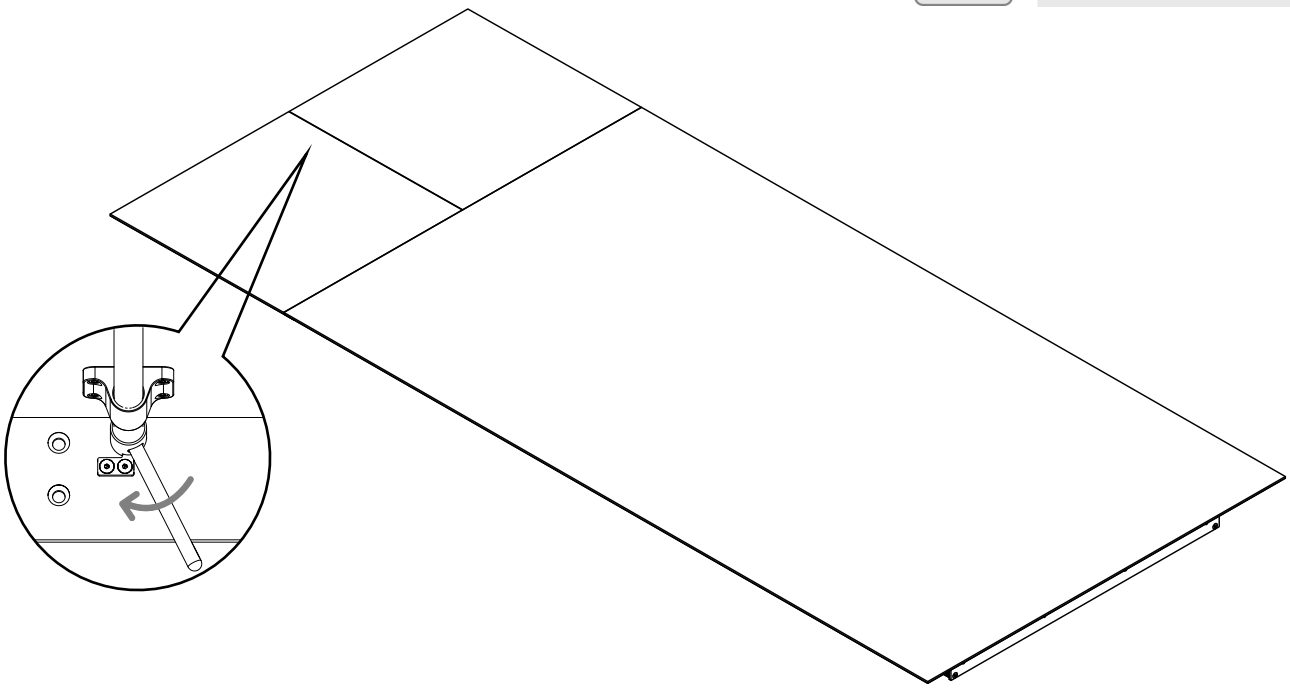
8.2

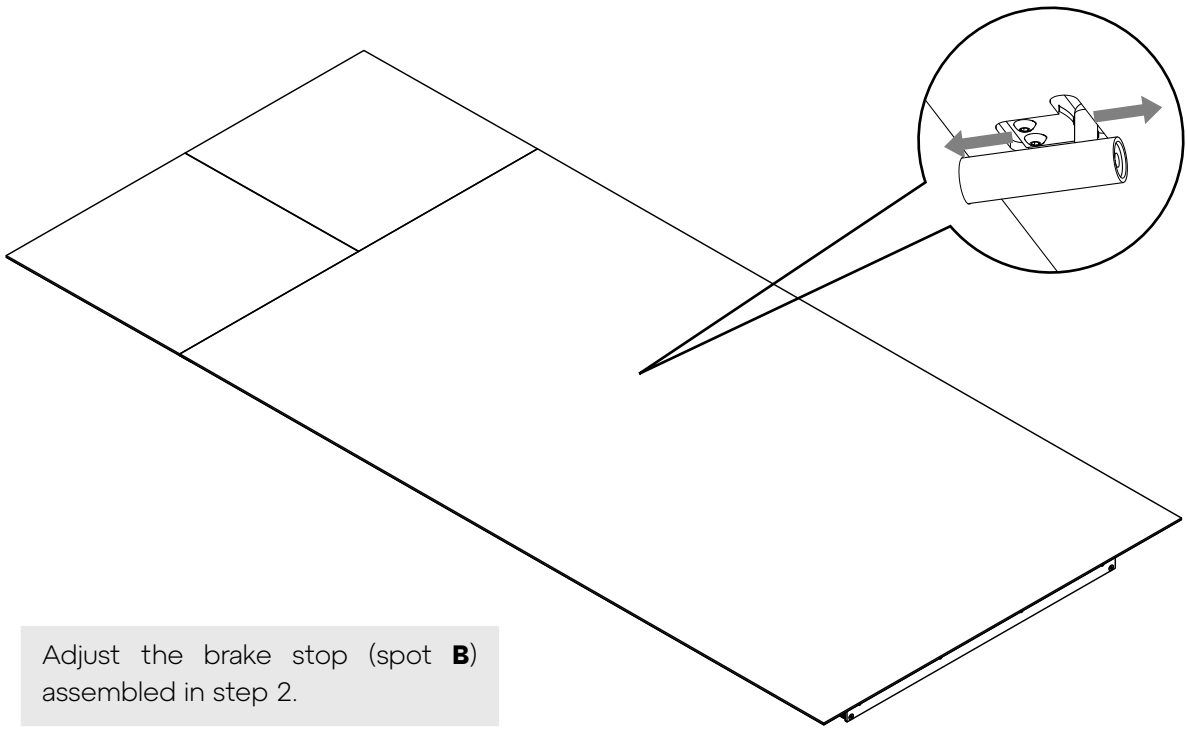
Only pull the extension leaf containing the handle.



8.3

Use the handle to lock the frame.



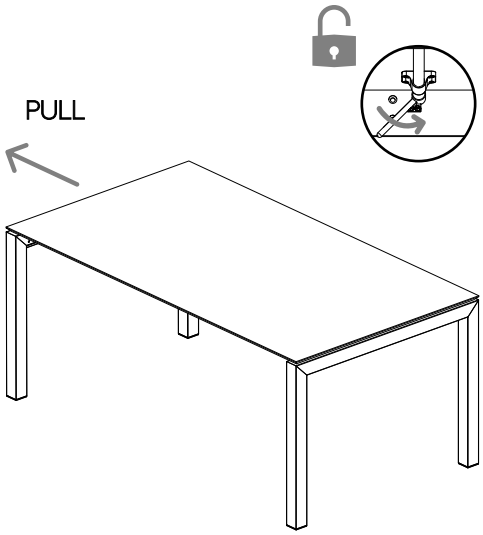


Adjust the brake stop (spot **B**) assembled in step 2.

ROLLING OUT

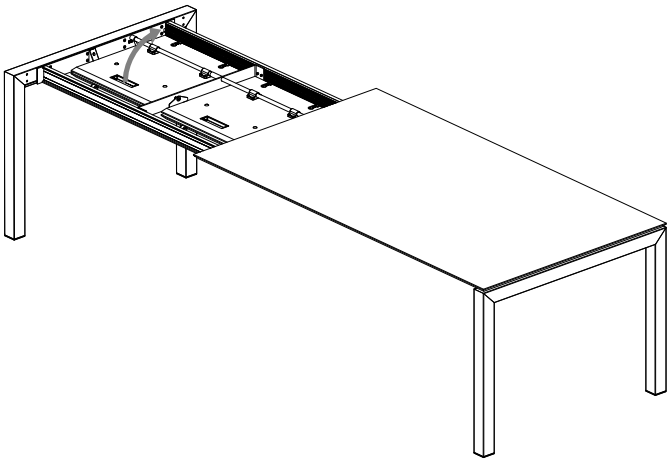
MOVEMENT TEST

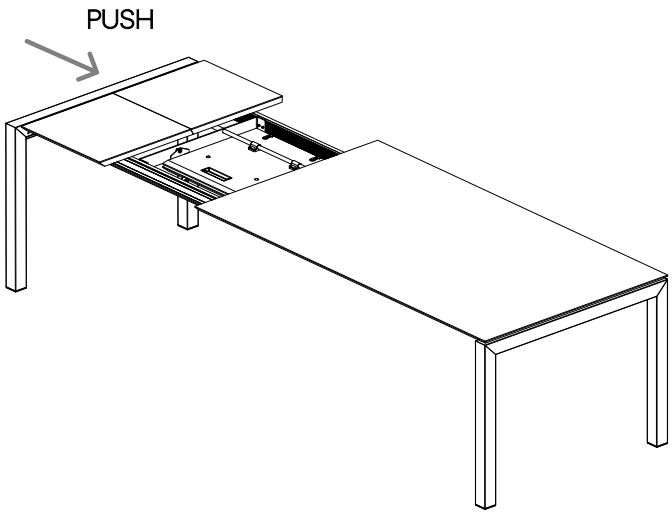
OPCTION 1: ONE PAIR OF EXTENSION LEAVES OPEN

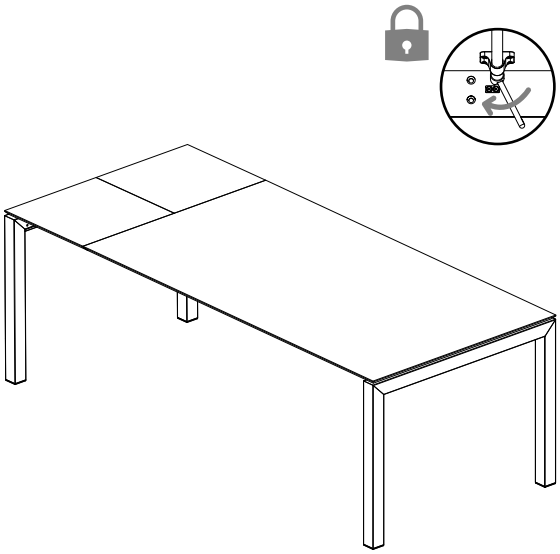




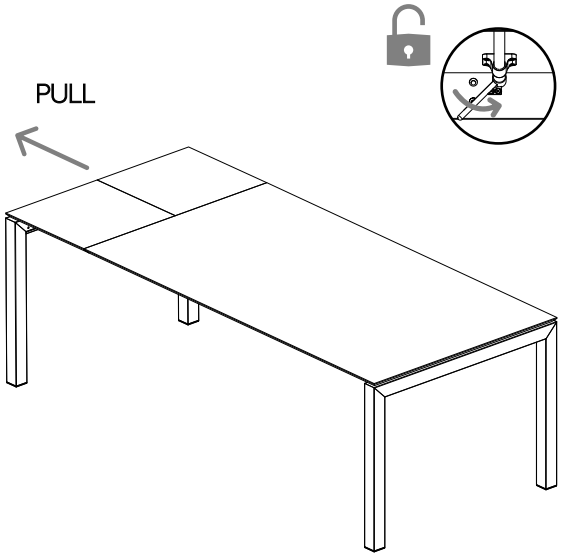
Only pull the extension leaf containing the handle.

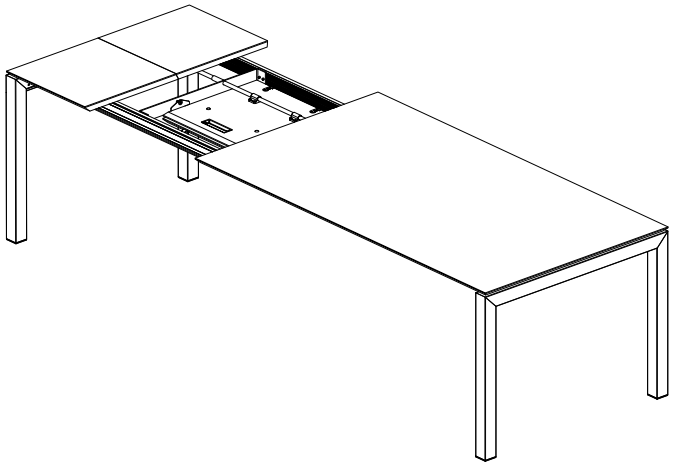


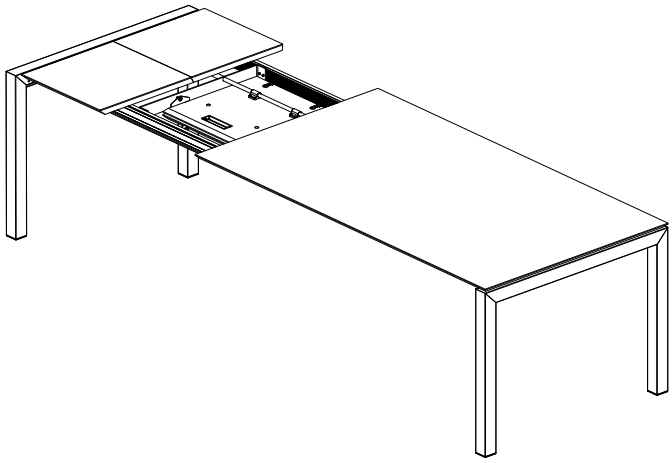


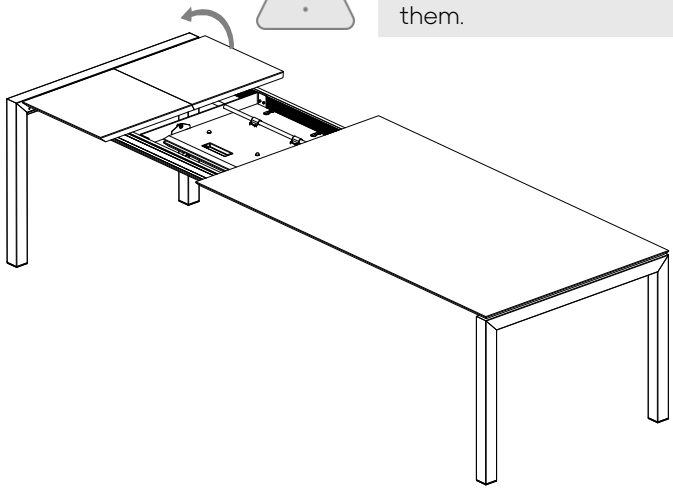


ROLLING OUT

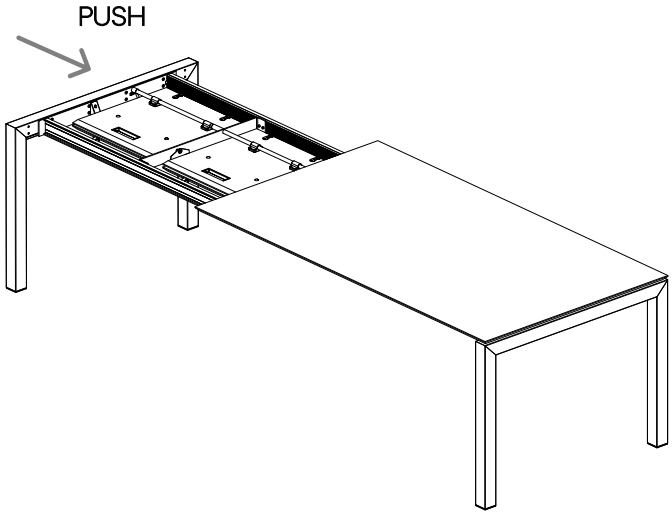


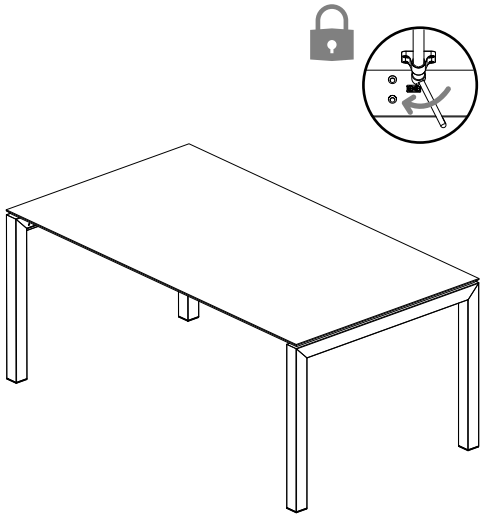






Use the handle on the extension leaf to close them.

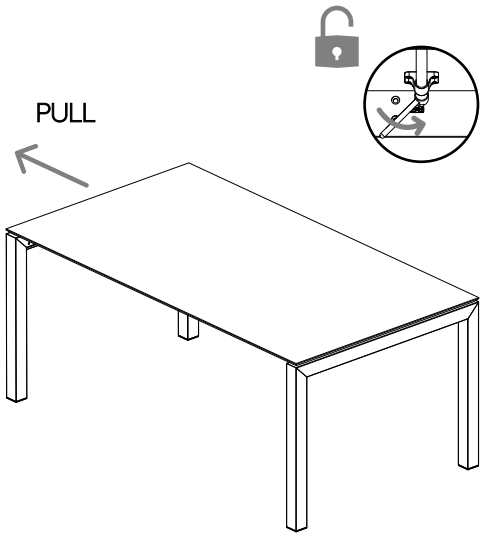




ROLLING OUT

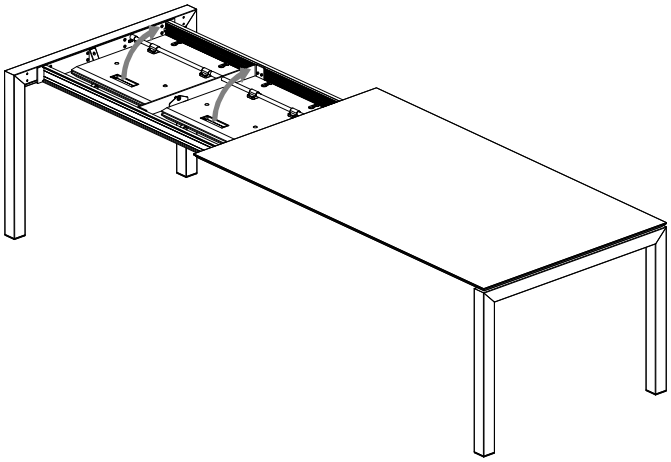
MOVEMENT TEST

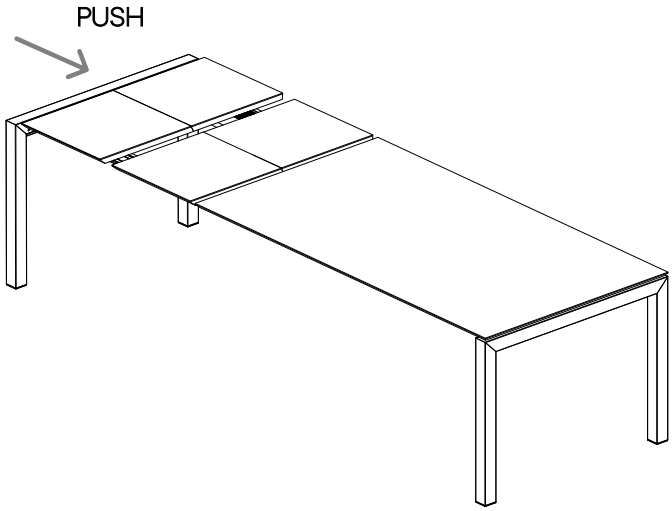
OPCTION 2: ALL EXTENSION LEAVES OPEN

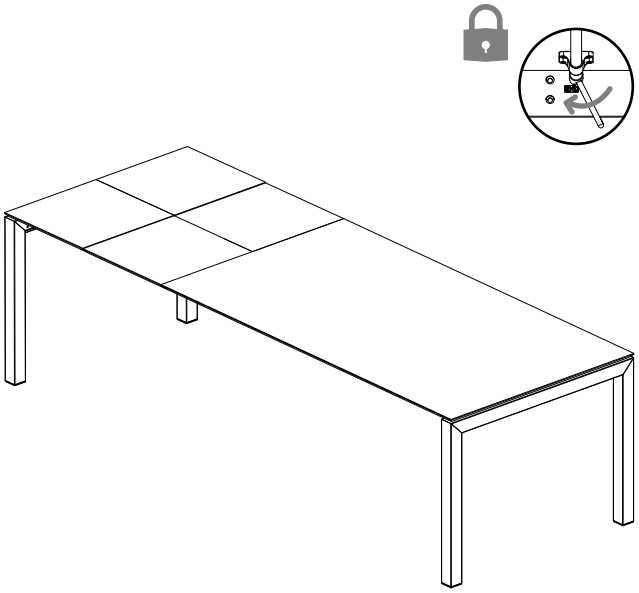




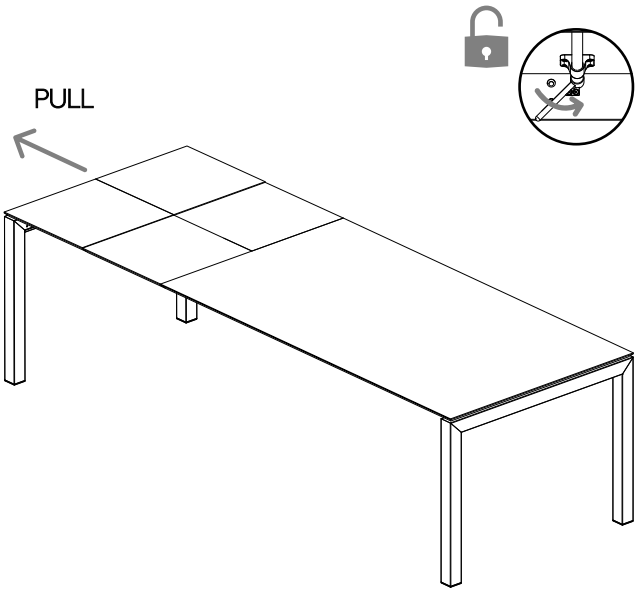
Only pull the extension leaves containing the handle.

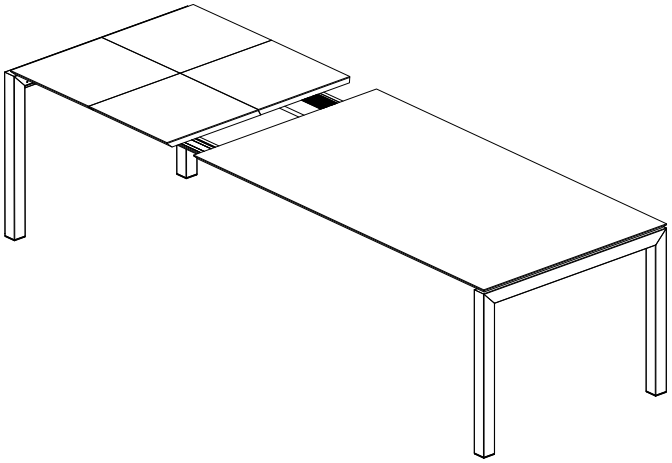


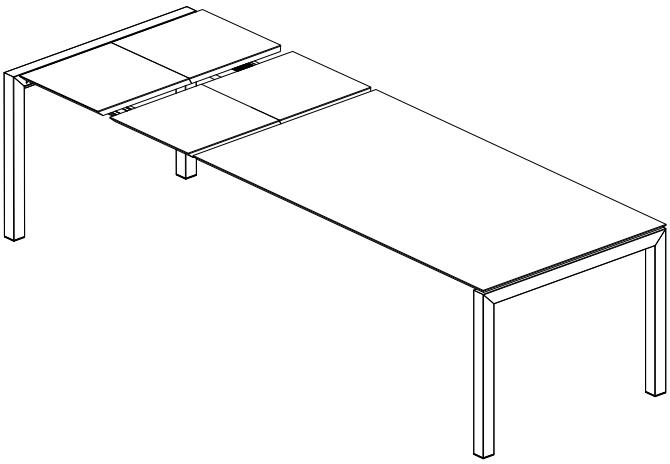


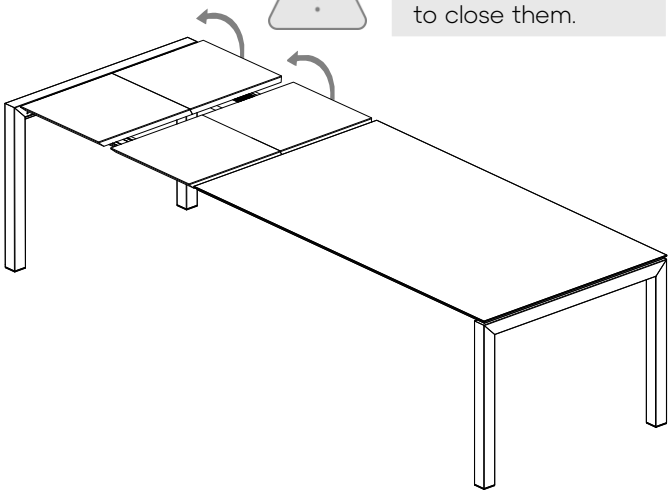


ROLLING OUT









Use the handles on the extension leaves to close them.

